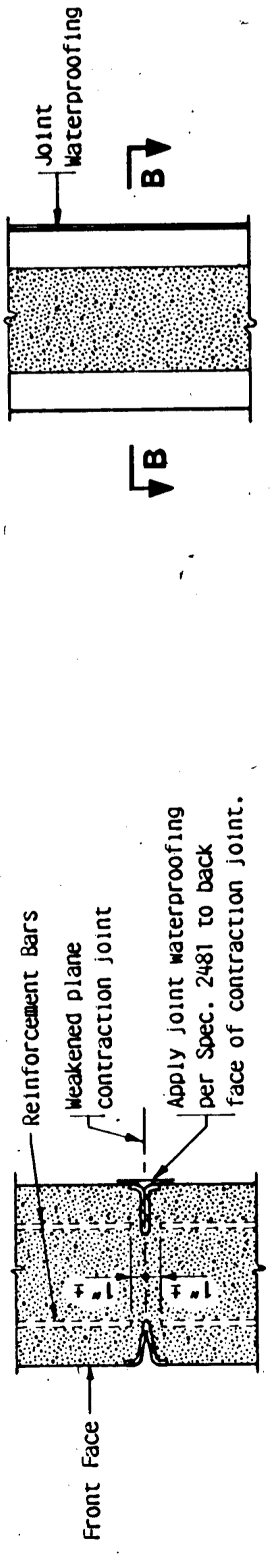
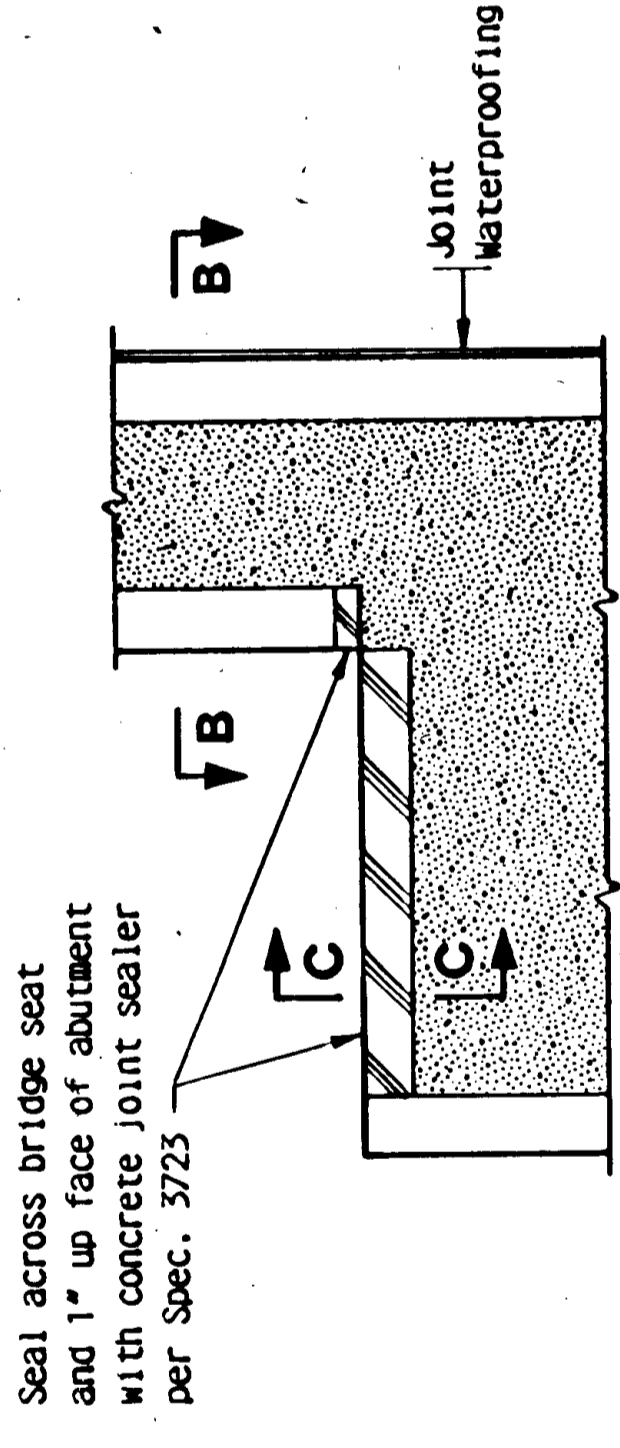


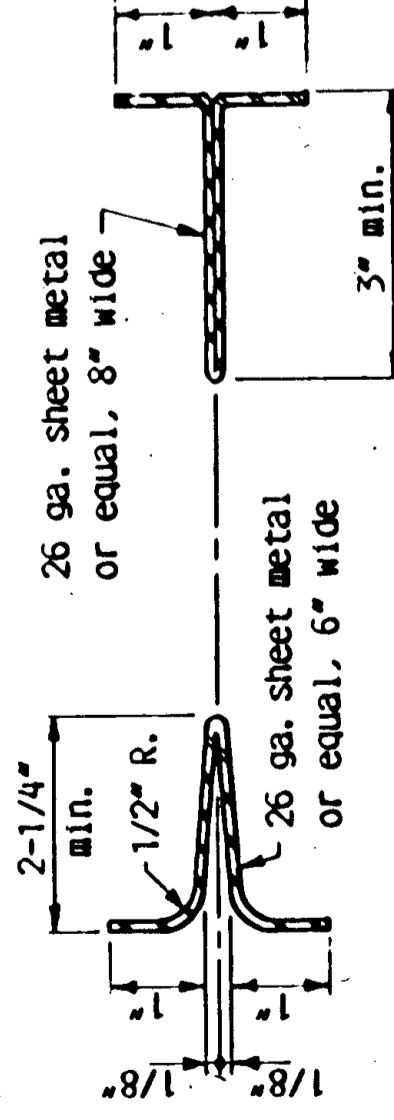
**SECTION A-A**



**SECTION B-B**

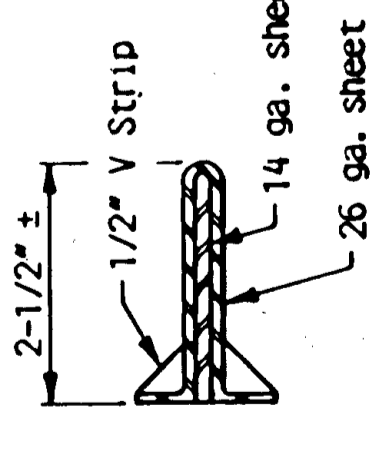


**SECTION C-C**



**BRIDGE SEAT and FRONT STRIP**

**BACK STRIP**



**ALTERNATE BRIDGE SEAT and FRONT STRIP**

**NOTES:**

The methods and materials indicated on this sheet shall be considered as suggested only. Variations will be permitted, subject to approval by the Engineer, but must provide dummy joints of a depth not less than the depth shown, and a width at the front face of the abutment of not greater than 5/16". The separation of the horizontal reinforcement bars shall be not less than 1-1/2" nor more than 3", centered as shown, regardless of the procedure used for forming the dummy joint.

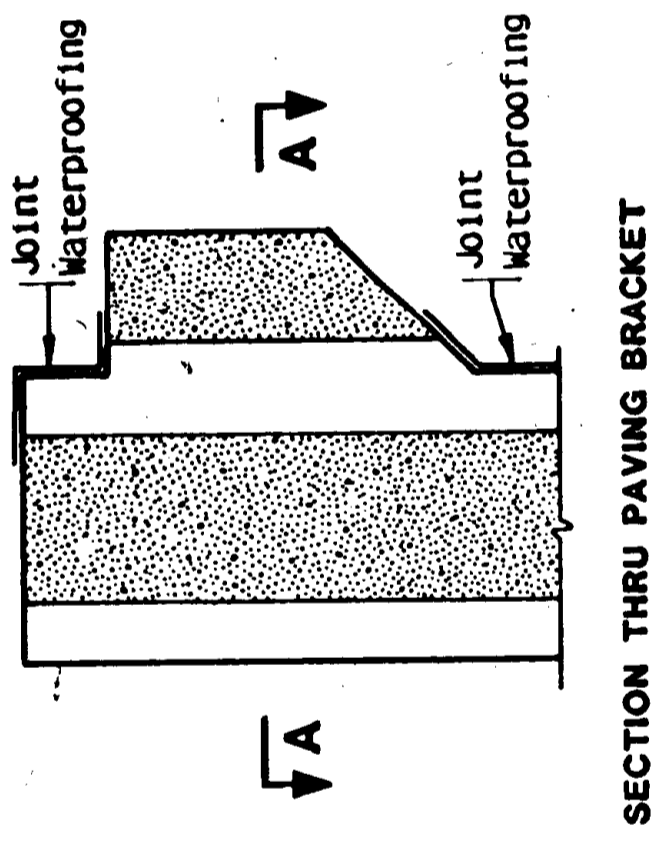
If the front and bridge seat strips are galvanized metal, they shall be securely fastened to the forms so that they will be removed with the forms. If a suitable plastic or other durable material, satisfactory to the Engineer, is used, the material may be left in place.

The back strip may be galvanized metal, a suitable plastic, or other durable material satisfactory to the Engineer. The back strip shall remain in place after the forms are removed.

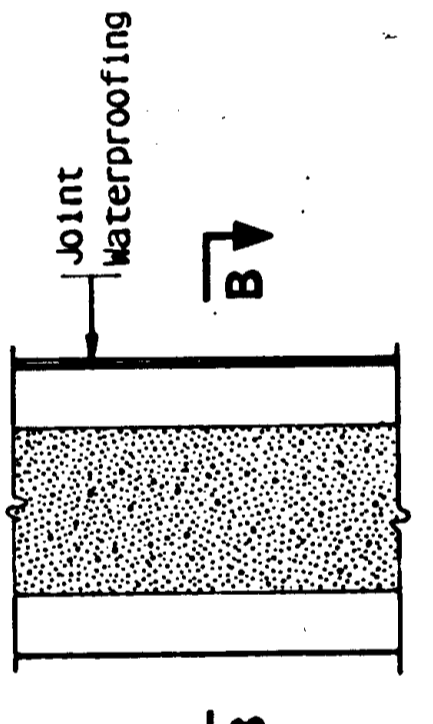
The cost of forming the joint shall be included in the price bid for other items.

**PART SECTION THRU ABUTMENT AT JOINT**

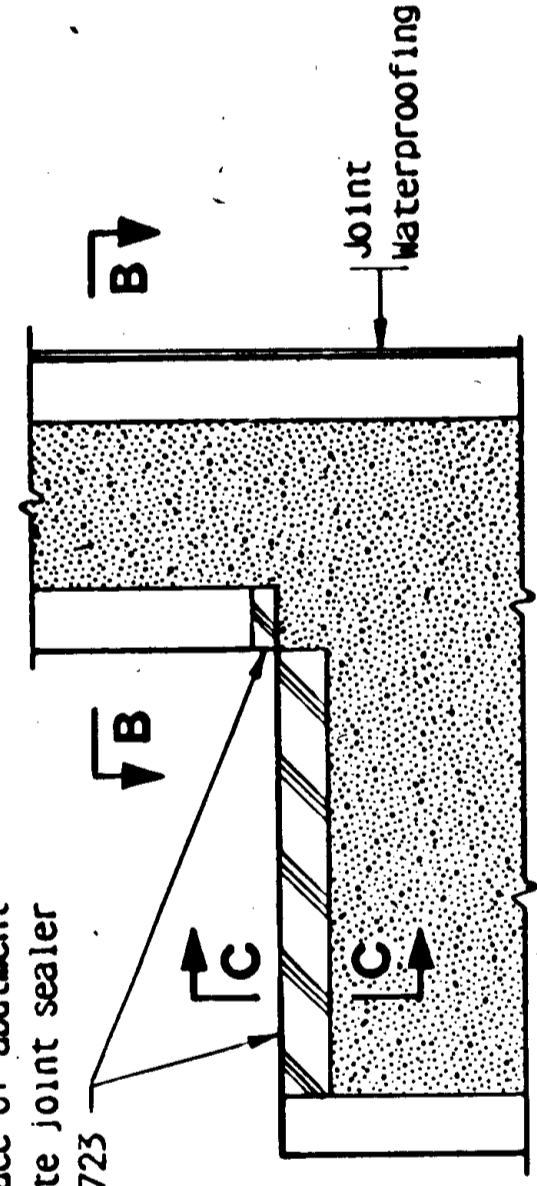
**SECTION THRU BRIDGE SEAT**



**SECTION THRU PAVING BRACKET**



**SECTION THRU WALL**



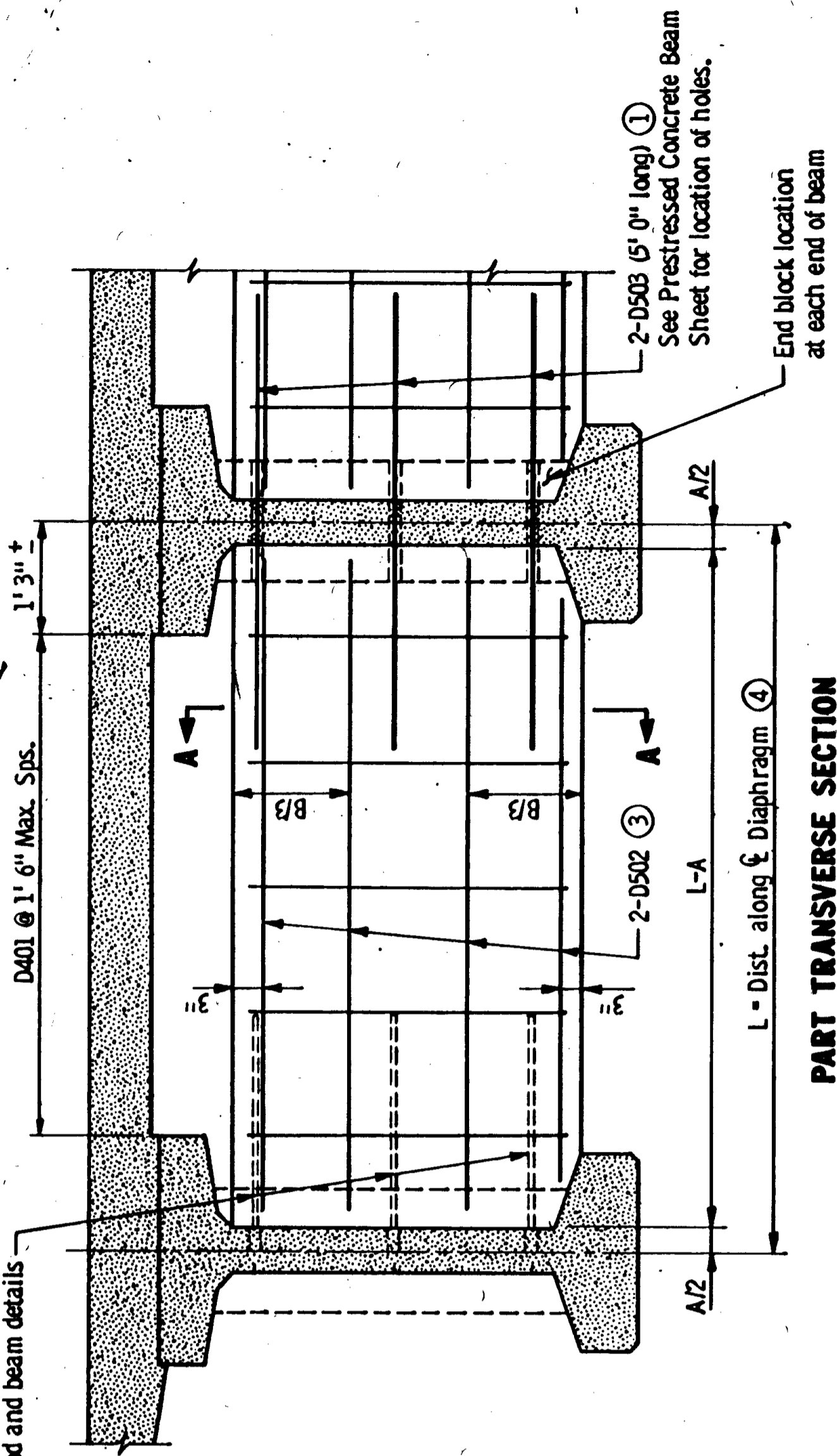
**SECTION THRU BRIDGE SEAT**

APPROVED: FEBRUARY 20, 1987  
Developed by: ENGINEERING STANDARDS and BRIDGES & STRUCTURES  
Issued by: ENGINEERING STANDARDS

STATE OF MINNESOTA  
DEPARTMENT OF TRANSPORTATION  
**CONTRACTION JOINT**

REVISION  
DETAIL NO. **B801**

See Prestressed Concrete Beam Sheet for rod and beam details



**PART TRANSVERSE SECTION**

Beam Height	Dim. "A" for comp. volume	Diaph. Dim. "B"	Bar D401 Length
63"	6'-3/4"	3' 10"	8' 9"
72"	6'-5/8"	4' 7"	10' 3"
81"	6'-1/2"	5' 4"	11' 9"

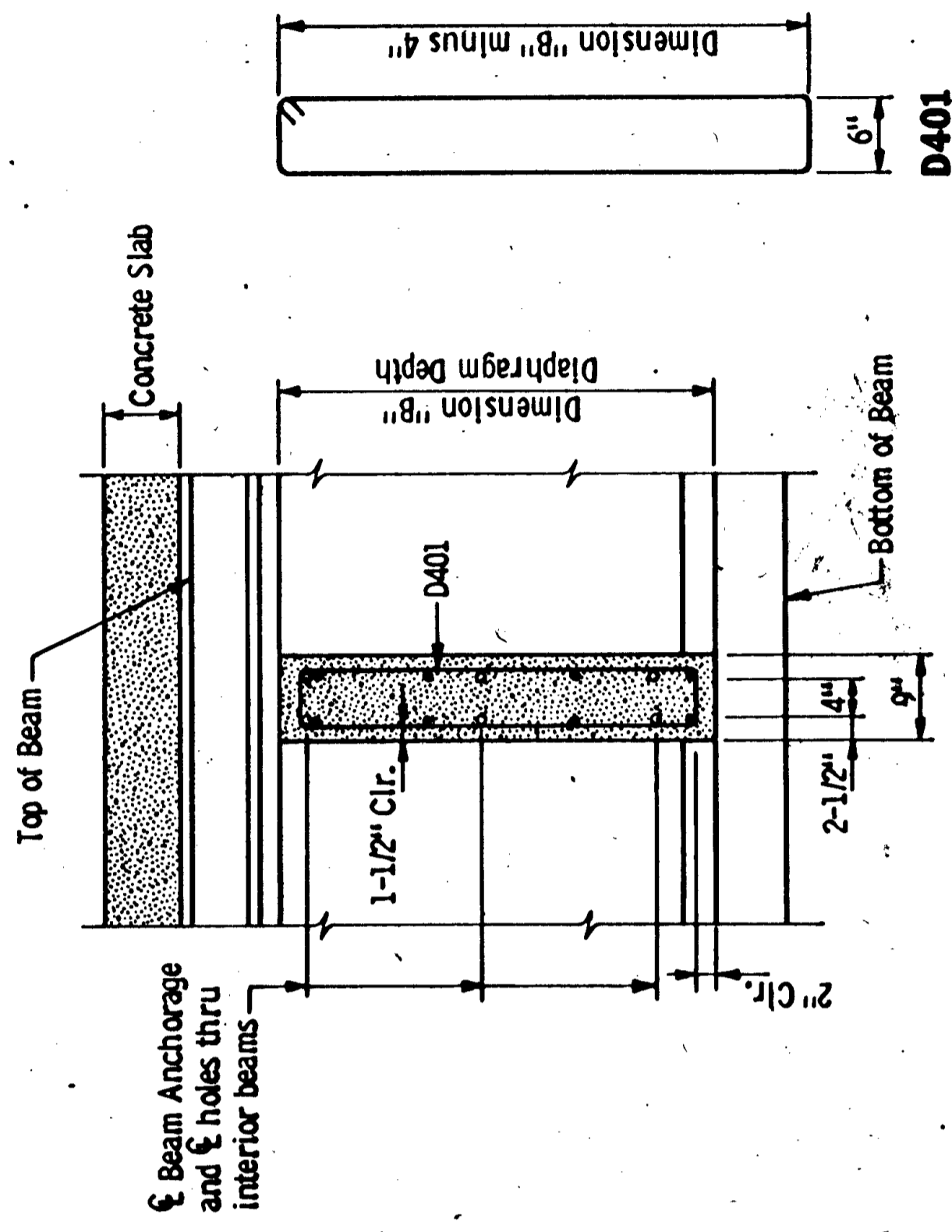
Concrete Volume Per Diaphragm  
(L - A) x B x 0.75 = Cubic Yards  
27

BAR	LENGTH	SHAPE	LOCATION
D401	8'-9"	Bent	Diaph. Vert.
D502	1/2" x 1/2"	Str.	Diaph. Horz.
D503	5'-0"	Str.	Diaph. Horz.

⑤ SEE FRAMING PLAN

**GENERAL NOTES**

- For Diaphragms 20" and over, use threaded rods as shown on standard prestressed concrete beam sheet.
- All diaphragm concrete and reinforcement bars shown on this detail to be included in payment for diaphragms for prestressed beams. Threaded rods are included in payment for prestressed concrete beams.
- Reduce length of horizontal reinforcement as necessary at end block locations.
- Payment length for diaphragms.



**SECTION A-A**

**D401**

STATE OF MINNESOTA  
DEPARTMENT OF TRANSPORTATION  
**CONCRETE INTERMEDIATE DIAPHRAGM (FOR 63" - 81" PRESTRESSED CONCRETE BEAM SPANS)**

REVISION  
Jan. 28, 1980  
DETAIL NO. **B806**

APPROVED: SEPT. 28, 1977  
Developed by: BRIDGE STANDARDS AND THE BRIDGES & STRUCTURES SECTION  
Issued by: RESEARCH & STANDARDS

BRIDGE NO. 02546  
DRAWN CHECKED APPROVED  
SHEET 22 OF 28 SHEETS  
DETAILS