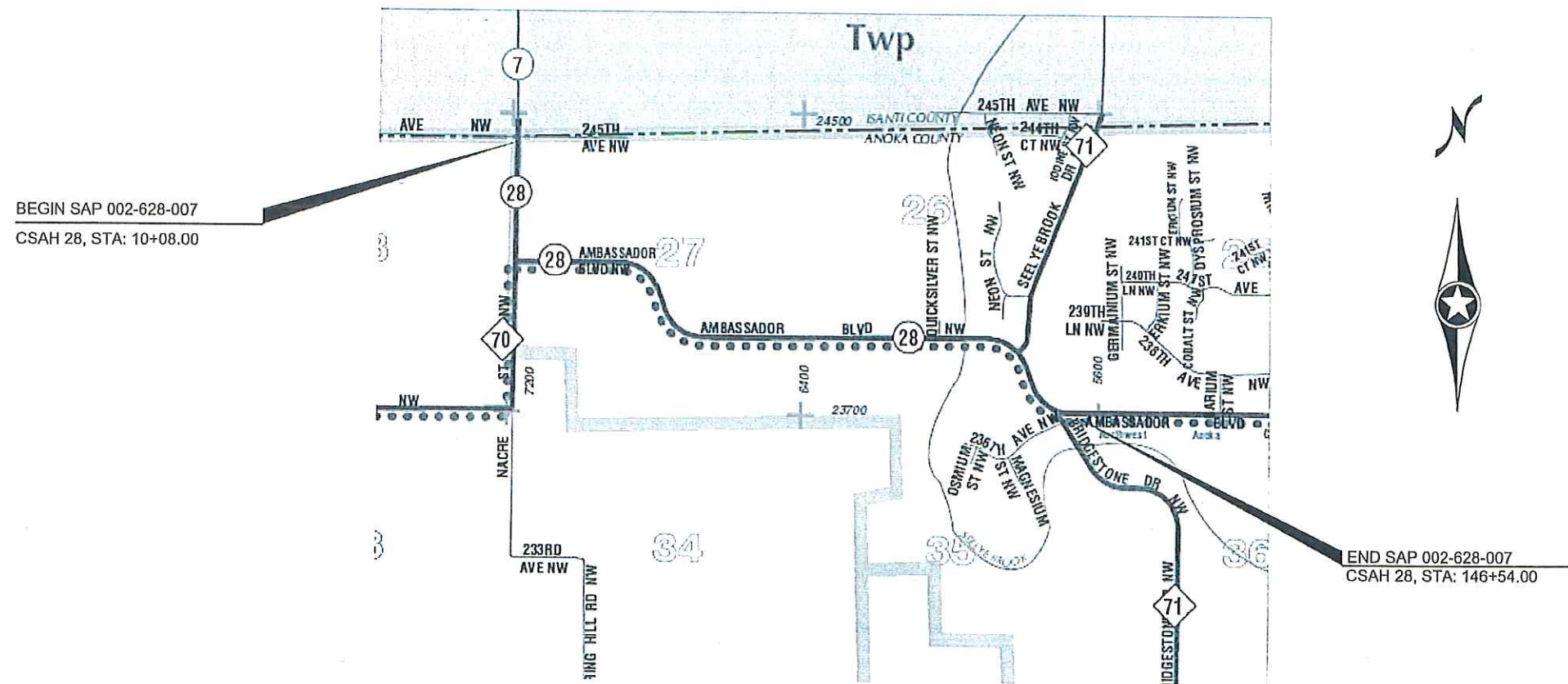


MINNESOTA DEPARTMENT OF TRANSPORTATION ANOKA COUNTY

CONSTRUCTION PLAN FOR _____ BITUMINOUS RECLAMATION AND BITUMINOUS SURFACING
LOCATED ON CSAH 28 BETWEEN CR 70 (NACRE ST NW) AND CR 71 (SEELYE BROOK DR)

CSAH 28
GROSS LENGTH _____ 13,646 FEET _____ 2.584 MILES
EXCEPTIONS-LENGTH _____ 0.00 FEET _____ 0.000 MILES
NET LENGTH _____ 13,646 FEET _____ 2.584 MILES



BEGIN SAP 002-628-007
CSAH 28, STA: 10+08.00

END SAP 002-628-007
CSAH 28, STA: 146+54.00

GOVERNING SPECIFICATIONS
THE 2018 EDITION OF THE MINNESOTA DEPARTMENT OF TRANSPORTATION "STANDARD SPECIFICATIONS FOR CONSTRUCTION" SHALL GOVERN. ALL TRAFFIC CONTROL DEVICES SHALL CONFORM AND BE INSTALLED IN ACCORDANCE TO THE "MINNESOTA MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" (MNMUTCD), AND PART VI, "FIELD MANUAL FOR TEMPORARY TRAFFIC CONTROL ZONE LAYOUTS."

THIS PLAN CONTAINS 20 SHEETS

INDEX

SHEET NO.	DESCRIPTION
1	TITLE SHEET
2	STATEMENT OF ESTIMATED QUANTITIES
3	TYPICAL SECTIONS
4 - 6	DETAILS
7 - 12	CONSTRUCTION PLAN
13 - 20	SIGNING AND STRIPING PLANS

Approved [Signature] 4/20/18
CITY OF ST. FRANCIS ENGINEER

Approved [Signature] 4/18/18
ANOKA COUNTY ENGINEER

[Signature] DATE 5/2/18
DISTRICT STATE AID ENGINEER: REVIEWED FOR COMPLIANCE WITH STATE AID RULES/POLICY

[Signature] DATE 5/2/18
STATE AID ENGINEER: APPROVED FOR STATE AID FUNDING

PROJECT LOCATION



CITY OF ST FRANCIS
ANOKA COUNTY
MN/DOT TRANSPORTATION DISTRICT - METRO
SECTIONS 26 & 27
TOWNSHIP 34 NORTH
RANGE 25 WEST

DESIGN DESIGNATION (CSAH 28)

ESAL 20	135,149	FUNCTIONAL CLASSIFICATION	A MINOR COLLECTOR
R VALUE	40	NO. OF TRAFFIC LANES	2 NO. OF PARKING LANES 0
ADT (2018)	1144	DESIGN SPEED	55 MPH
PROJ. ADT (2038)	1144	STOPPING SIGHT DISTANCE BASED ON:	
PROJ. HCADT (2038)	67	HEIGHT OF EYE	3.5' HEIGHT OF OBJECT 2.0'
SOIL FACTOR	N/A	DESIGN SPEED NOT ACHIEVED AT:	
10 TON DESIGN		STA. _____ TO STA. _____	MPH _____

I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.
PRINT NAME: JOSEPH J. MACPHERSON
SIGNATURE: [Signature]
DATE: 4/18/18 LICENSE NO. 46732

DRAWN BY SRK DATE 04/12/2018
DESIGN BY SRK DATE 04/12/2018
CHECKED BY HG DATE 04/12/2018



ANOKA COUNTY
HIGHWAY DEPT.

STATE AID PROJECT 002-628-007

TITLE SHEET

Sheet 1 of 20 Sheets

STATEMENT OF ESTIMATED QUANTITIES

NOTES	ITEM NUMBER	ITEM DESCRIPTION	UNIT	TOTAL PROJECT QUANTITIES ESTIMATED
	2021.501	MOBILIZATION	LUMP SUM	1
	2104.503	SAWING BITUMINOUS PAVEMENT (FULL DEPTH)	LIN FT	270
1	2104.504	REMOVE BITUMINOUS DRIVEWAY PAVEMENT	SQ YD	131
	2104.504	REMOVE BITUMINOUS PAVEMENT	SQ YD	284
2	2123.510	MOTOR GRADER	HOUR	45
	2130.523	WATER	MGAL	235
	2211.509	AGGREGATE BASE CLASS 5 (LV)	TON	326
	2215.504	FULL DEPTH RECLAMATION	SQ YD	33572
3	2215.507	HAUL FULL DEPTH RECLAMATION (LV)	CU YD	160
	2221.509	SHOULDER BASE AGGREGATE CLASS 5	TON	1100
4	2232.604	MILL BITUMINOUS PAVEMENT (SPECIAL)	SQ YD	79
	2357.506	BITUMINOUS MATERIAL FOR TACK COAT	GAL	1909
1,5	2360.509	TYPE SP 9.5 WEARING COURSE MIXTURE (3,B)	TON	21
6	2360.509	TYPE SP 12.5 WEARING COURSE MIXTURE (4,C)	TON	125
	2360.509	TYPE SP 12.5 WEARING COURSE MIXTURE (4,C)	TON	8544
7	2540.602	MAIL BOX SUPPORT	EACH	18
8	2563.601	TRAFFIC CONTROL	LUMP SUM	1
9	2563.613	PORTABLE CHANGEABLE MESSAGE SIGN	UNIT DAY	40
10	2574.507	COMMON TOPSOIL BORROW (LV)	CU YD	986
11	2575.504	EROSION CONTROL BLANKETS CATEGORY 0	SQ YD	8732
12	2581.503	REMOVABLE PREFORMED PAVEMENT MARKING TAPE	LIN FT	546
13	2582.503	4" SOLID LINE MULTI COMP	LIN FT	32454
13	2582.503	4" BROKEN LINE MULTI COMP	LIN FT	1370
13	2582.503	4" DOUBLE SOLID LINE MULTI COMP	LIN FT	6914

CONSTRUCTION NOTES

1	CONTRACTOR IS RESPONSIBLE FOR CONTACTING PROPERTY OWNER 48 HOURS BEFORE STARTING OPERATION.
2	ITEM USED TO MOVE EXCESS RECLAIM MATERIAL AT THE RECLAIM AREA LIMITS TO CREATE A SMOOTH TRANSITION BETWEEN THE PROPOSED AND EXISTING PAVEMENT.
3	MATERIAL SHALL BE HAULED AND USED FOR PROFILE AND SUPERELEVATION CORRECTION AREAS. ITEM INCLUDES PLACEMENT, SHAPING, COMPACTION, AND MAINTENANCE OF MATERIAL. EXCESS MATERIAL SHALL BECOME THE PROPERTY OF THE CONTRACTOR.
4	ITEM USED FOR MILLING STREET APPROACHES AND/OR DETAIL MILLING AREAS AS IDENTIFIED IN THE PLAN. BITUMINOUS MILLING AT TIMBER BRIDGE TO BE DONE IMMEDIATELY PRIOR TO WEAR COURSE PAVING.
5	ITEM FOR BITUMINOUS DRIVEWAYS. DRIVEWAYS SHALL BE PAVED AFTER MAINLINE PAVING, AND BEFORE FINAL STRIPING.
6	ITEM FOR STREET APPROACHES. STREET APPROACHES SHALL BE PAVED AFTER MAINLINE PAVING, AND BEFORE FINAL STRIPING.
7	MAILBOXES ARE TO BE INSTALLED AT THE EXISTING MAILBOX LOCATION OR AS DIRECTED BY THE LOCAL POSTAL AUTHORITY, CONTRACTOR RESPONSIBLE FOR CONTACTING THE LOCAL POSTAL AUTHORITY. MAILBOX REMOVAL AND ALL MATERIALS ARE INCIDENTAL TO INSTALLATION.
8	ALL TRAFFIC CONTROL DEVICES SHALL CONFORM TO, AND BE INSTALLED IN ACCORDANCE WITH, THE MOST CURRENT REVISION OF THE "MINNESOTA MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES". DO NOT PASS, PASS WITH CARE, NO CENTER STRIPE, AND STOP HERE ON RED SIGNS SHALL BE INPLACE WHENEVER PAVEMENT MARKINGS ARE NOT PRESENT.
9	2 MESSAGE BOARDS, ONE ON THE EACH END OF PROJECT, WILL BE INSTALLED 10 DAYS PRIOR TO ANY CONSTRUCTION; REFERENCE STRIPING PLAN FOR DETAILS.
10	ITEM USED AT THE ENGINEER'S DISCRETION FOR THE RESTORATION OF DISTURBED AREAS ALONG DRIVEWAY AND STREET.
11	TYPE 1 FERTILIZER AND TYPE 25-121 SEED ARE INCIDENTAL TO THIS ITEM.
12	CENTERLINE AND LANE DESIGNATION SKIPS TO BE APPLIED AS SOON AS POSSIBLE ON EACH NEW LIFT OF PAVEMENT; SKIPS MUST BE INPLACE BEFORE THE CONTRACTOR LEAVES FOR THE DAY. CONTRACTOR SHALL REMOVE PRIOR TO FINAL PAINT STRIPING.
13	FINAL STRIPING SHALL BE INSTALLED WITHIN 72 HOURS OF COMPLETION OF MAINLINE WEAR COURSE PAVING.

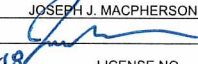
THE FOLLOWING STANDARD PLATES, APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION SHALL APPLY ON THIS PROJECT.

PLATE NUMBER	DESCRIPTION
8000J	CHANNELIZERS (3 SHEETS)
9350A	MAILBOX SUPPORT (SWING-AWAY TYPE)

BASIS OF PLANNED QUANTITIES

2357	BITUMINOUS MATERIAL FOR TACK COAT	0.05 GAL / SQ YD
2211	AGGREGATE BASE CLASS 5 (LV)	1.4 TONS / CU YD
2360	ALL BITUMINOUS PAVEMENT	115 LBS / SQ YD / IN THICKNESS
2581	REMOVABLE PREFORM PAVEMENT MARKING TAPE	2' AT 50' INTERVALS
2575	SEED MIXTURE 25-121	61 LBS. / ACRE
2574	FERTILIZER TYPE 3	350 LBS. / ACRE

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PRINT NAME: JOSEPH J. MACPHERSON
 SIGNATURE: 
 DATE: 4-27-18 LICENSE NO. 46732

DRAWN BY SRK DATE 04/26/2018

DESIGN BY SRK DATE 04/26/2018

CHECKED BY HG DATE 04/26/2018



**ANOKA COUNTY
HIGHWAY DEPT.**

STATEMENT OF ESTIMATED QUANTITIES

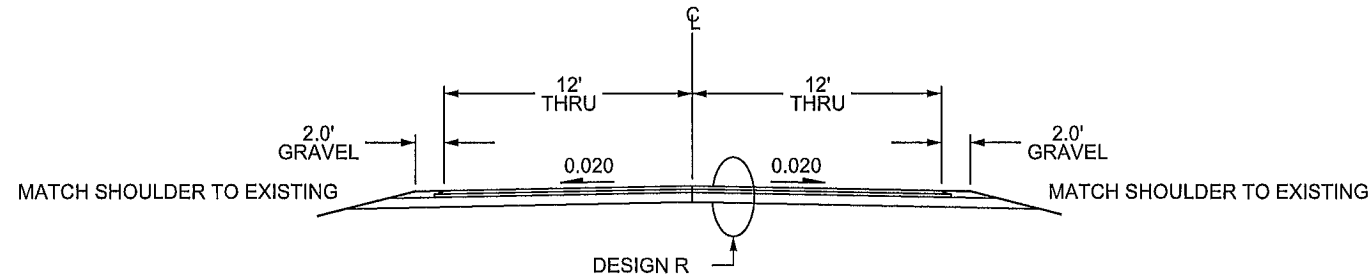
STATE AID PROJECT 002-628-007

Sheet 2 of 20 Sheets

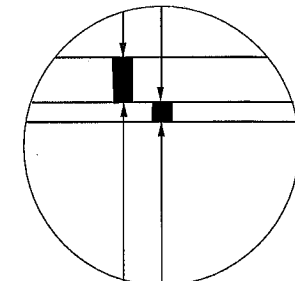
CSAH 28 - AMBASSADOR BLVD NW

PROPOSED RECLAIM SECTION

10+08 - 52+75 77+50 - 125+00



EXISTING SECTION



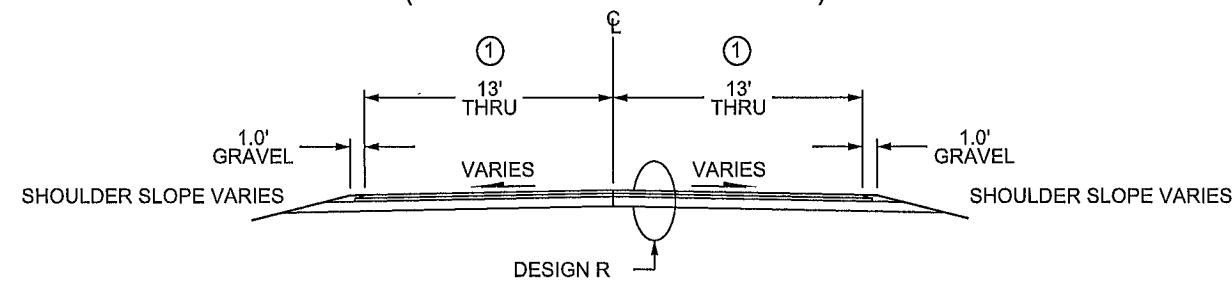
4.5" EXISTING BITUMINOUS
 2.0" AGGREGATE BASE (SAND BELOW)

FOR INFORMATIONAL PURPOSES ONLY
 CONTRACTOR SHALL FIELD VERIFY EXISTING SECTION

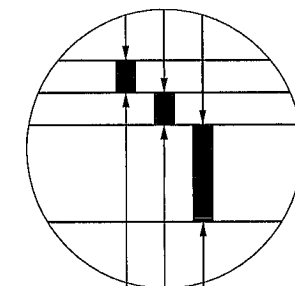
CSAH 28 - AMBASSADOR BLVD NW

PROPOSED RECLAIM SECTION

52+75 - 77+50 125+00 - 147+00
(SAFETY CURVE LOCATIONS)



DESIGN R RECLAIM SECTION



2.0" BITUMINOUS WEAR(SPWEB440C)
 2.0" BITUMINOUS WEAR(SPWEB440C)
 RECLAIMED BITUMINOUS

① : 13' WIDTH (LOW SIDE OF SUPER) & 12' WIDTH (HIGH SIDE OF SUPER) IN SAFETY CURVE LOCATIONS. LOCATIONS TO BE MARKED IN THE FIELD BY ENGINEER.

CONSTRUCTION NOTE:
 ALL PAVING SHALL BE PULLED IN THE SAME DIRECTION AS TRAFFIC FOR THAT LANE OF TRAVEL.

NO	DATE	BY	CKD	APPR	REVISION	TIME
	04/12/2018					10:43:01 AM

NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

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 PRINT NAME: JOSEPH J. MACPHERSON
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 DATE: 4/12/18 LICENSE NO. 48732

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 CHECKED BY HG DATE 04/12/2018

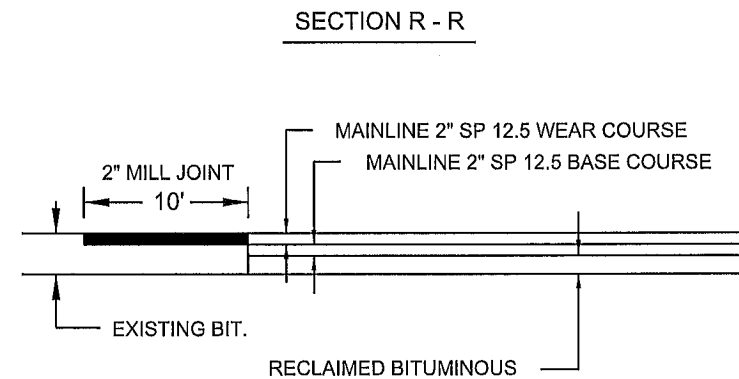
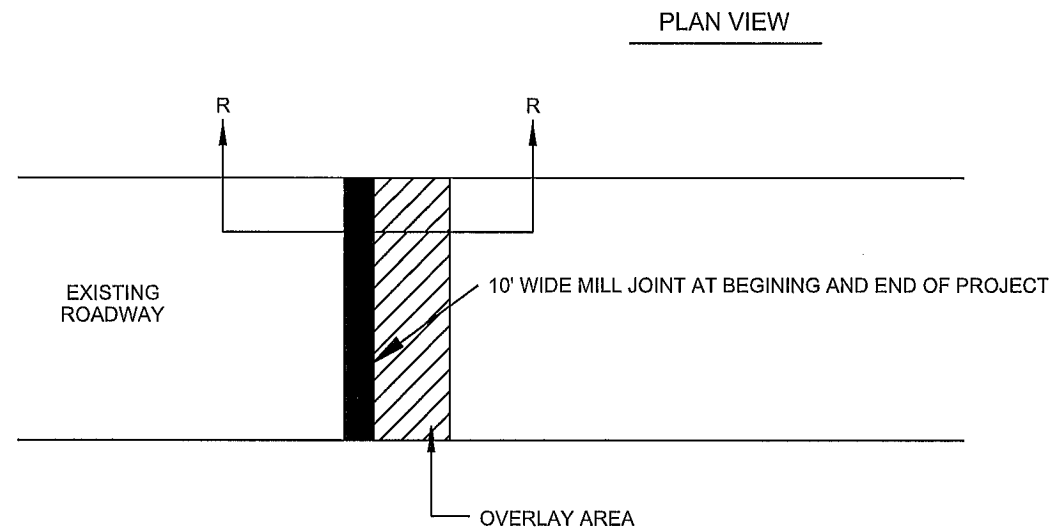


**ANOKA COUNTY
 HIGHWAY DEPT.**

STATE AID PROJECT 002-628-007

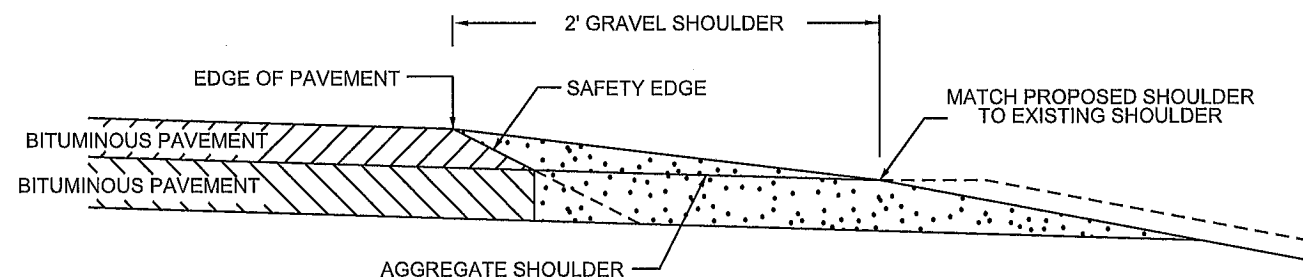
TYPICAL SECTIONS
 Sheet 3 of 20 Sheets

MAINLINE JOINT DETAIL (RECLAIM)



SHOULDER DETAIL

BITUMINOUS SAFETY EDGE
GRAVEL SHOULDER




NO	DATE	BY	CKD	APPR	REVISION	DATE	TIME
						04/12/2018	10:43:08 AM

NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

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DESIGN BY: SRK DATE: 04/12/2018
CHECKED BY: HG DATE: 04/12/2018



**ANOKA COUNTY
HIGHWAY DEPT.**

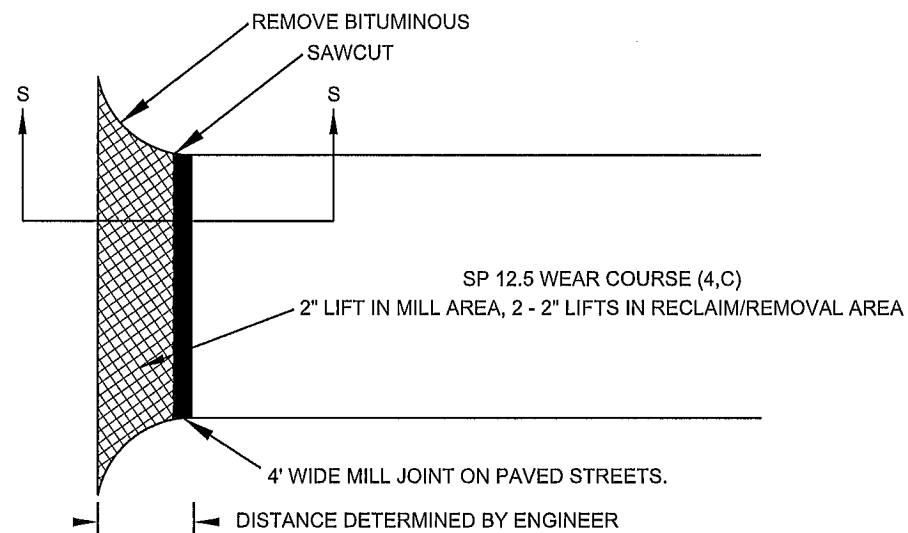
STATE AID PROJECT 002-628-007

sphaas

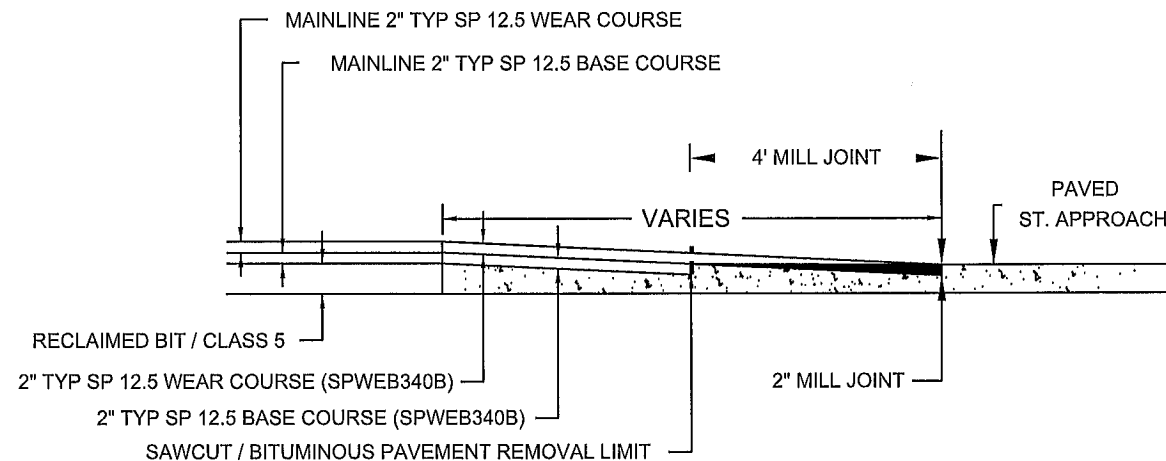
STREET APPROACH DETAIL

BITUMINOUS STREET

PLAN VIEW



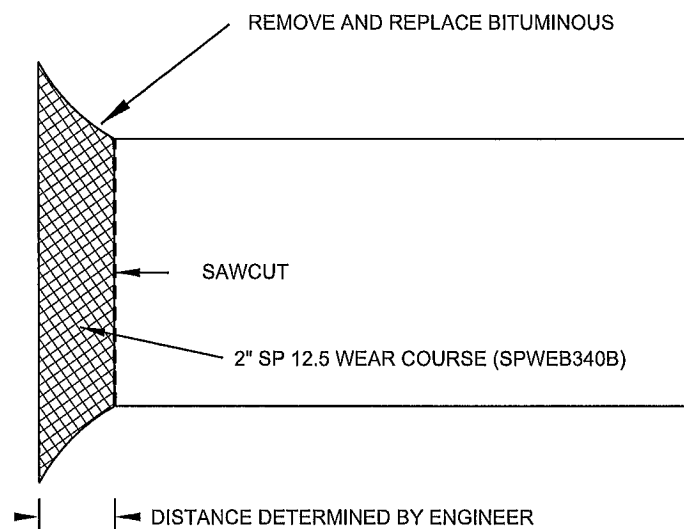
SECTION S - S



RECLAIM AREA - DRIVEWAY DETAIL

BITUMINOUS

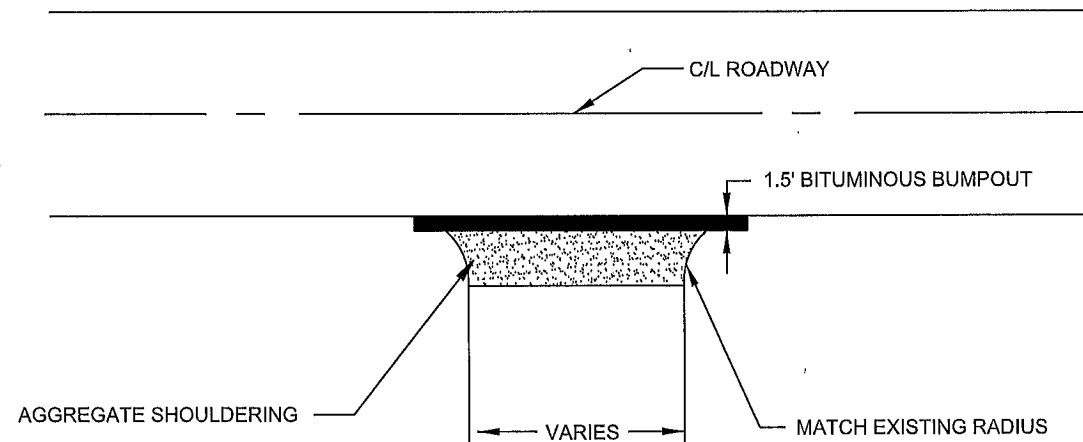
PLAN VIEW



RECLAIM AREA - DRIVEWAY DETAIL

GRAVEL / FIELD ENTRANCE

PLAN VIEW



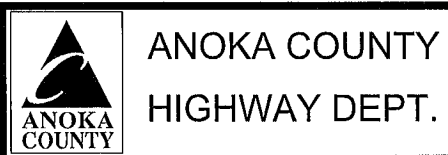
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 CHECKED BY HG DATE 04/12/2018



STATE AID PROJECT 002-628-007

DETAILS
 Sheet 5 of 20 Sheets

sphaas

**GRADE CORRECTION / SUPERELEVATION
TAB (STA 52+75 - 77+50)**

STATION	LEFT GRADE %	RIGHT GRADE %	SAFETY CURVE (RT SIDE)
52+75	-2.00	-2.00	BEG. TRANS
53+00	-2.00	-2.00	
53+50	-0.86	-2.57	
54+00	0.29	-3.14	
54+50	1.43	-3.71	
55+00	2.57	-4.29	
55+50	3.72	-4.86	
56+00	4.86	-5.43	
56+50	6.00	-6.00	END TRANS / BEGIN FULL SUPER
57+00	6.00	-6.00	
57+50	6.00	-6.00	
58+00	6.00	-6.00	
58+50	6.00	-6.00	
59+00	6.00	-6.00	
59+50	6.00	-6.00	
60+00	6.00	-6.00	END FULL SUPER
60+50	5.33	-5.33	
61+00	4.67	-4.67	
61+50	4.00	-4.00	
62+00	3.33	-3.33	
62+50	2.67	-2.67	
63+00	2.00	-2.00	
63+50	1.33	-1.33	
64+00	0.67	-0.67	
64+50	0.00	0.00	PRC
STATION	RIGHT GRADE %	LEFT GRADE %	SAFETY CURVE (LT SIDE)
65+00	-2.00	-2.00	
65+50	-2.75	-1.25	
66+00	-3.50	-0.50	
66+50	-4.25	0.25	
67+00	-5.00	1.00	
67+50	-5.75	1.75	
68+00	-6.00	2.50	
68+50	-6.00	3.25	BEGIN FULL SUPER
69+00	-6.00	4.00	
69+50	-6.00	4.75	
70+00	-6.00	5.25	
70+50	-6.00	6.00	
71+00	-6.00	6.00	
71+50	-6.00	6.00	
72+00	-6.00	6.00	
72+50	-6.00	6.00	END FULL SUPER
73+00	-5.50	5.00	
73+50	-5.00	4.00	
74+00	-4.50	3.00	
74+50	-4.00	2.00	
75+00	-3.50	1.00	
75+50	-3.00	0.00	
76+00	-2.50	-1.00	
76+50	-2.00	-2.00	
77+00	-2.00	-2.00	END TRANS
77+50	-2.00	-2.00	


**GRADE CORRECTION / SUPERELEVATION
TAB (STA 125+00 - 147+00)**

STATION	LEFT GRADE %	RIGHT GRADE %	SAFETY CURVE (RT SIDE)
125+00	-2.00	-2.00	BEG. TRANS
125+50	-1.13	-2.53	
126+00	-0.07	-3.05	
126+50	0.98	-3.58	
127+00	2.03	-4.11	
127+50	3.09	-4.63	
128+00	4.14	-5.16	
128+50	5.19	-5.69	
129+00	6.00	-6.00	BEGIN FULL SUPER
129+50	6.00	-6.00	
130+00	6.00	-6.00	
130+50	6.00	-6.00	
131+00	6.00	-6.00	
131+50	6.00	-6.00	
132+00	6.00	-6.00	
132+50	6.00	-6.00	
133+00	6.00	-6.00	
133+50	6.00	-6.00	END FULL SUPER / BEGIN TRANS
134+00	4.80	-5.10	SAFETY CURVE (RT SIDE)
134+50	3.75	-4.36	
135+00	2.86	-3.21	
135+50	1.69	-2.42	
136+00	0.69	-2.00	
136+50	-0.30	-2.00	
137+00	-1.15	-2.00	
137+50	-2.00	-2.00	
138+00	-2.00	-2.00	
138+50	-2.89	-1.05	
139+00	-3.45	-0.25	
139+50	-4.23	0.59	SAFETY CURVE (LT SIDE 139+75)
140+00	-5.06	1.24	
140+50	-6.00	2.36	BEGIN FULL SUPER (LT)
141+00	-6.00	3.45	
141+50	-6.00	4.36	
142+00	-6.00	5.20	
142+50	-6.00	6.00	BEGIN FULL SUPER (RT)
143+00	-6.00	6.00	
143+50	-6.00	6.00	
144+00	-6.00	6.00	END FULL SUPER (RT)
144+50	-6.00	5.25	
145+00	-6.00	4.36	
145+50	-6.00	3.65	
146+00	-6.00	3.36	
146+50	-6.00	2.95	MATCH EXISTING
146+75	-6.00	2.65	

NO	DATE	BY	CKD	APPR	REVISION	04/12/2018	10:43:19 AM
NAME: P:\18-01-00\CSAH_26_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn							

I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.
 PRINT NAME: JOSEPH J. MACPHERSON
 SIGNATURE: *[Signature]*
 DATE: 4/12/18 LICENSE NO. 46732

DRAWN BY SRK DATE 04/12/2018
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 CHECKED BY HG DATE 04/12/2018



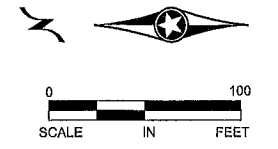
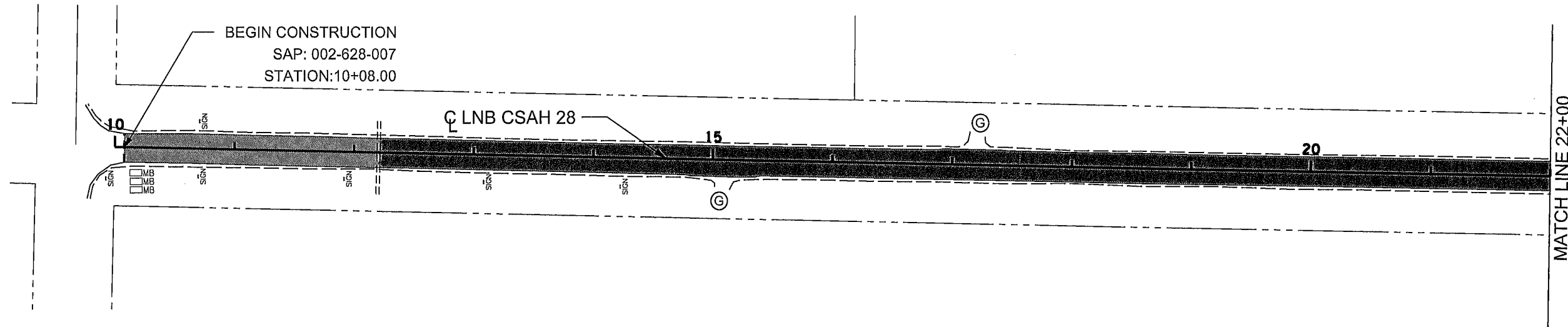
**ANOKA COUNTY
HIGHWAY DEPT.**

STATE AID PROJECT 002-628-007

DETAILS

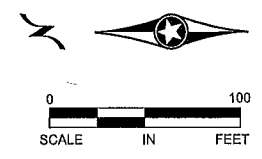
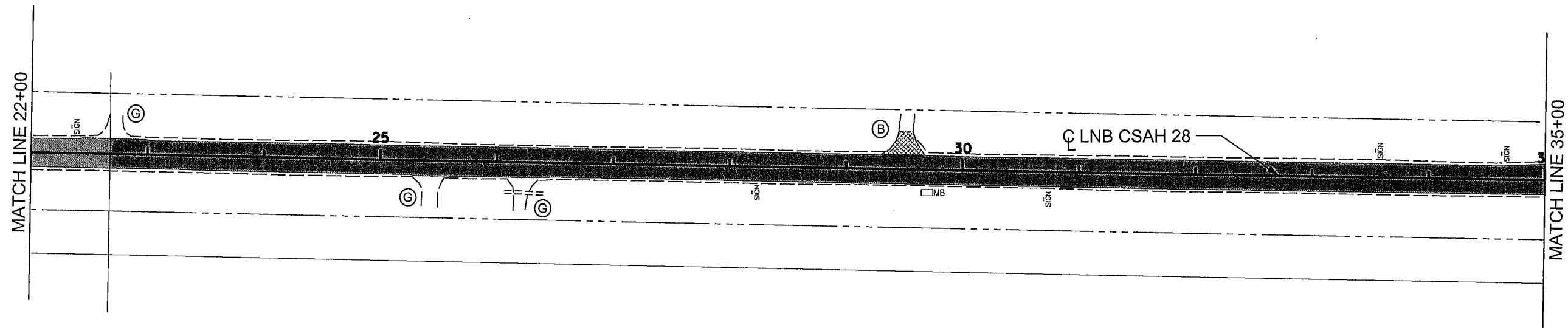
Sheet 6 of 20 Sheets

spnacs



LEGEND

(B) BITUMINOUS	MAINLINE RECLAIM
(G) GRAVEL	REMOVE AND REPLACE PAVEMENT
--- SAWCUT	CORE LOCATION
— R / W	



NO	DATE	BY	CKD	APPR	REVISION	TIME

NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

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PRINT NAME: JOSEPH J. MACPHERSON
 SIGNATURE: *Joseph J. MacPherson*
 DATE: 04/12/2018 LICENSE NO. 46732

DRAWN BY: SRK DATE: 04/12/2018
 DESIGN BY: SRK DATE: 04/12/2018
 CHECKED BY: HG DATE: 04/12/2018

**ANOKA COUNTY
HIGHWAY DEPT.**

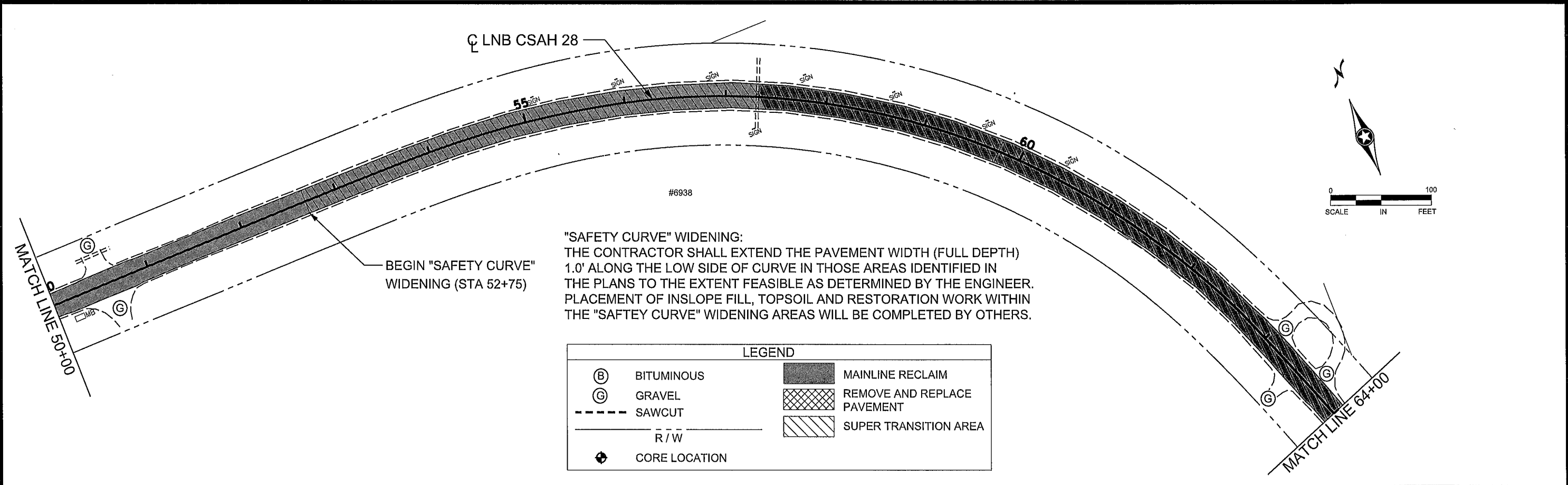
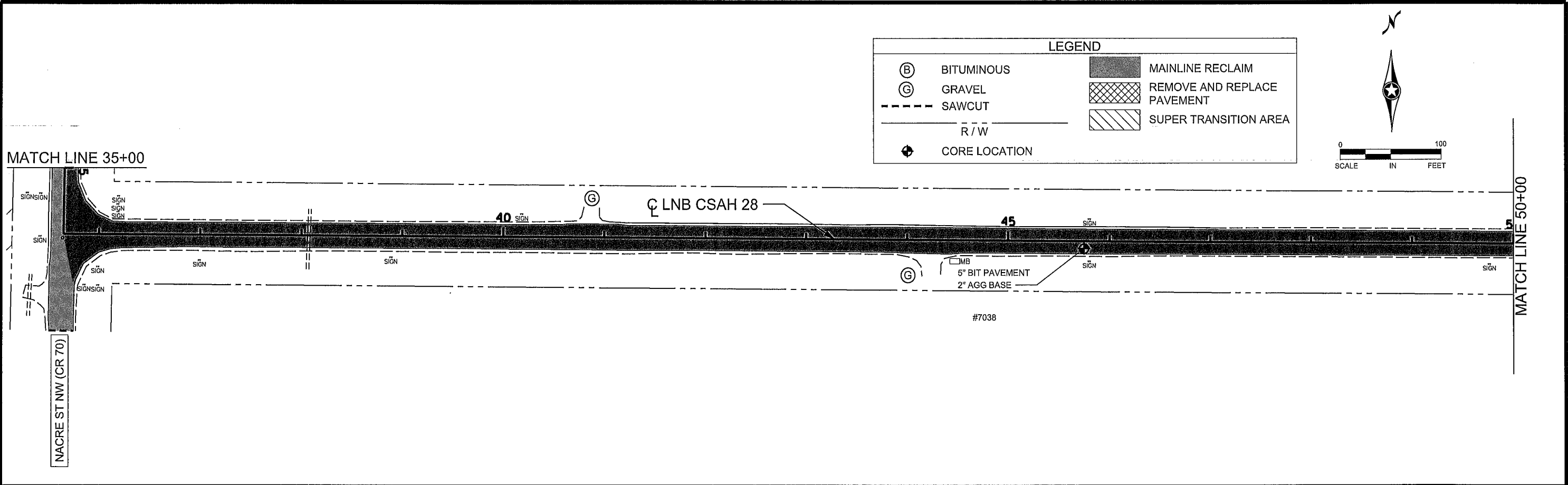
COUNTY PROJECT 002-628-007

CONSTRUCTION PLAN

STA 10+08 TO 35+00

Sheet 7 of 20 Sheets

sphaos



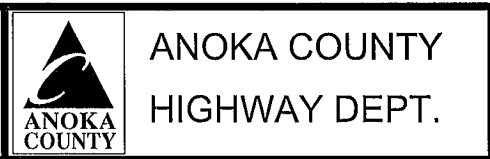
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NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

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 SIGNATURE: *[Signature]*
 DATE: *[Date]* LICENSE NO. 46732

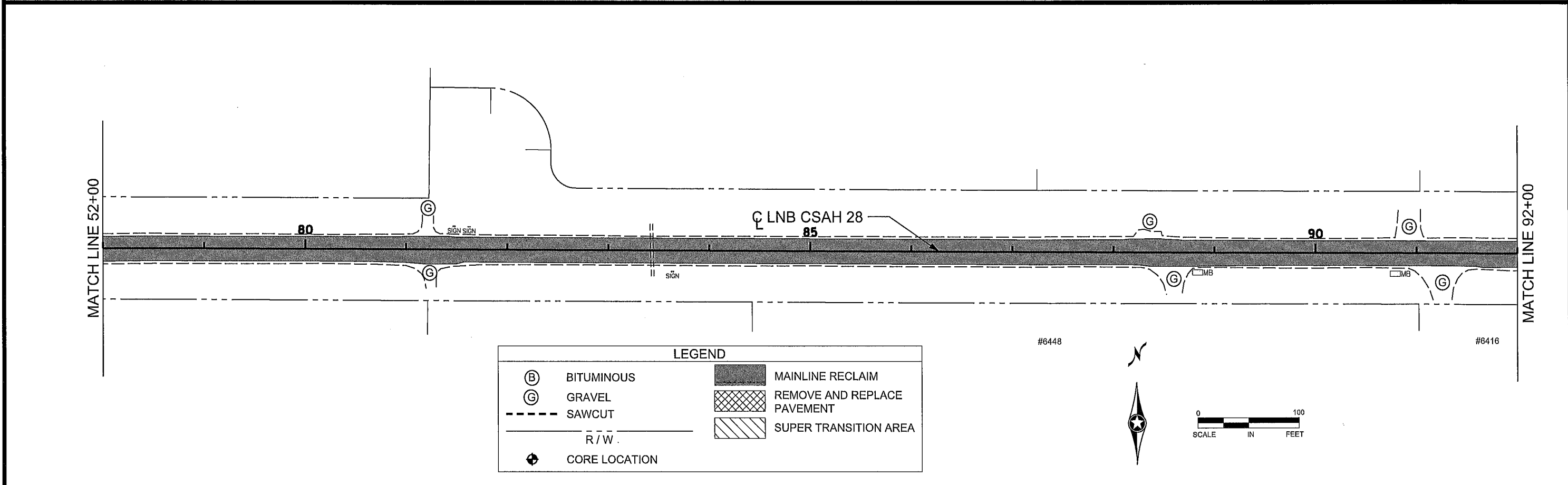
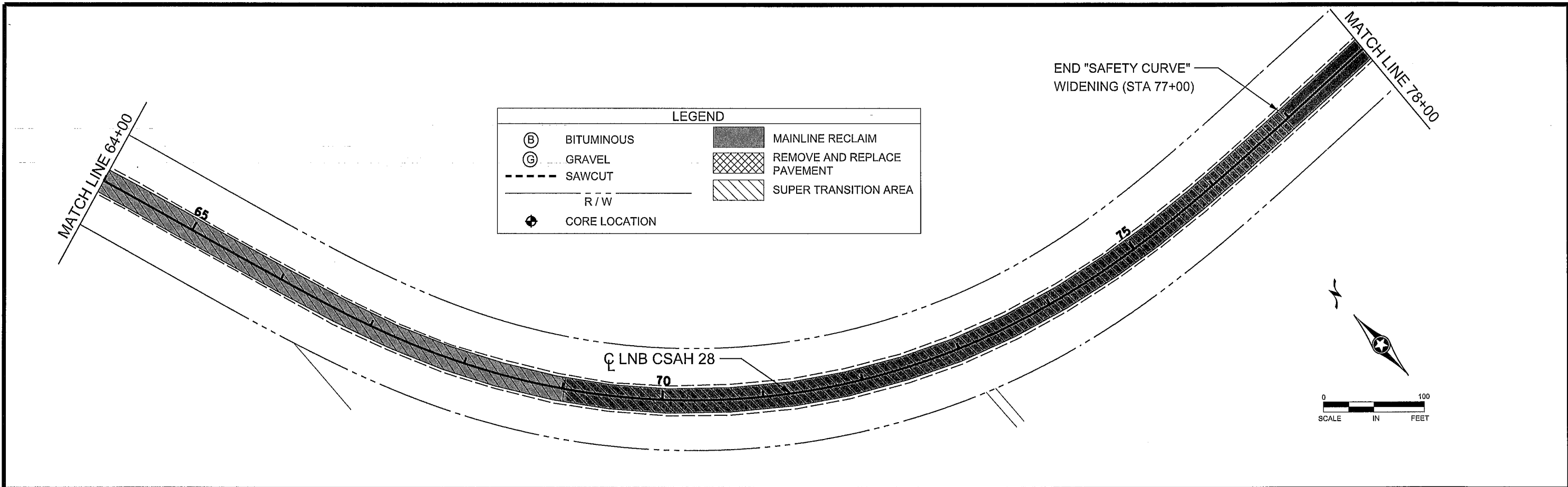
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 DESIGN BY: SRK DATE: 04/12/2018
 CHECKED BY: HG DATE: 04/12/2018



STATE AID PROJECT 002-628-007

CONSTRUCTION PLAN
 STA 35+00 TO 64+00
 Sheet 8 of 20 Sheets

sphaacs



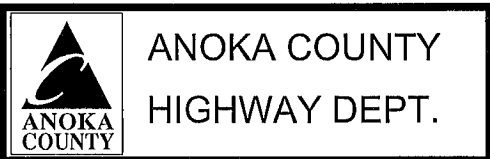
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NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.

PRINT NAME: JOSEPH J. MACPHERSON
 SIGNATURE: *[Signature]*
 DATE: 4/12/18 LICENSE NO. 48732

DRAWN BY: SRK DATE: 04/12/2018
 DESIGN BY: SRK DATE: 04/12/2018
 CHECKED BY: HG DATE: 04/12/2018



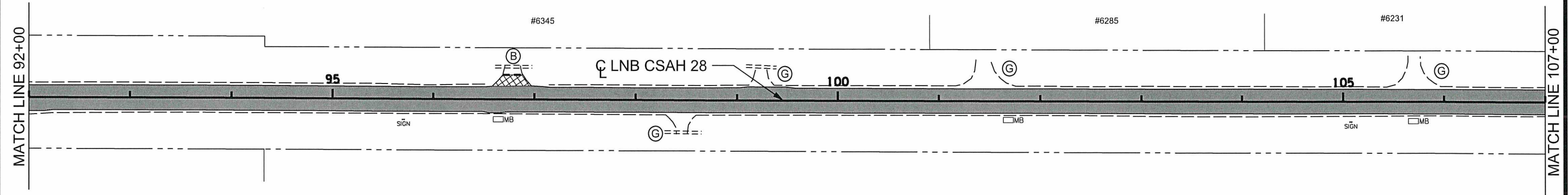
STATE AID PROJECT 002+628+007

CONSTRUCTION PLAN
 STA 64+00 TO 92+00
 Sheet 9 of 20 Sheets

sphaos

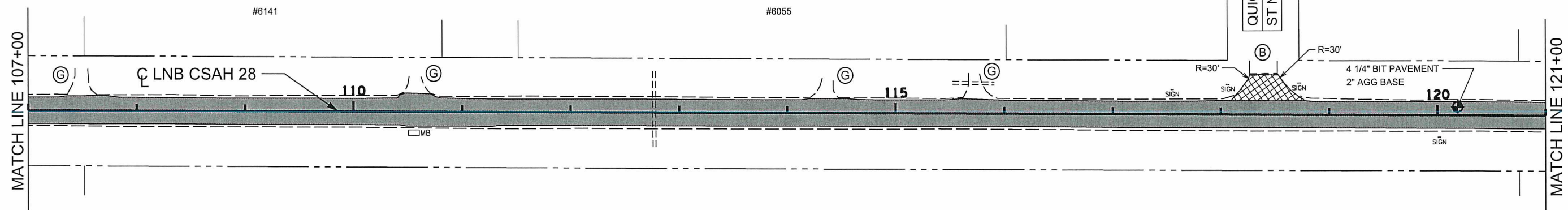
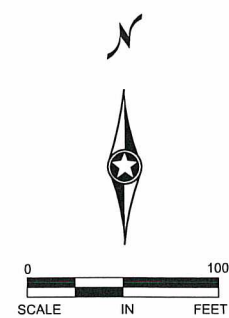
LEGEND

(B) BITUMINOUS	[Solid Grey Box] MAINLINE RECLAIM
(G) GRAVEL	[Cross-hatched Box] REMOVE AND REPLACE PAVEMENT
--- SAWCUT	[Diagonal Lines Box] SUPER TRANSITION AREA
--- R/W	
⊕ CORE LOCATION	



LEGEND

(B) BITUMINOUS	[Solid Grey Box] MAINLINE RECLAIM
(G) GRAVEL	[Cross-hatched Box] REMOVE AND REPLACE PAVEMENT
--- SAWCUT	[Diagonal Lines Box] SUPER TRANSITION AREA
--- R/W	
⊕ CORE LOCATION	



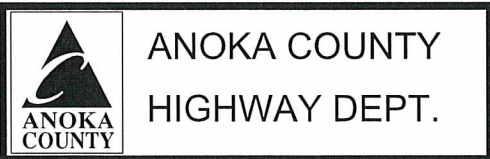
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PRINT NAME: JOSEPH J. MACPHERSON
 SIGNATURE: *[Signature]*
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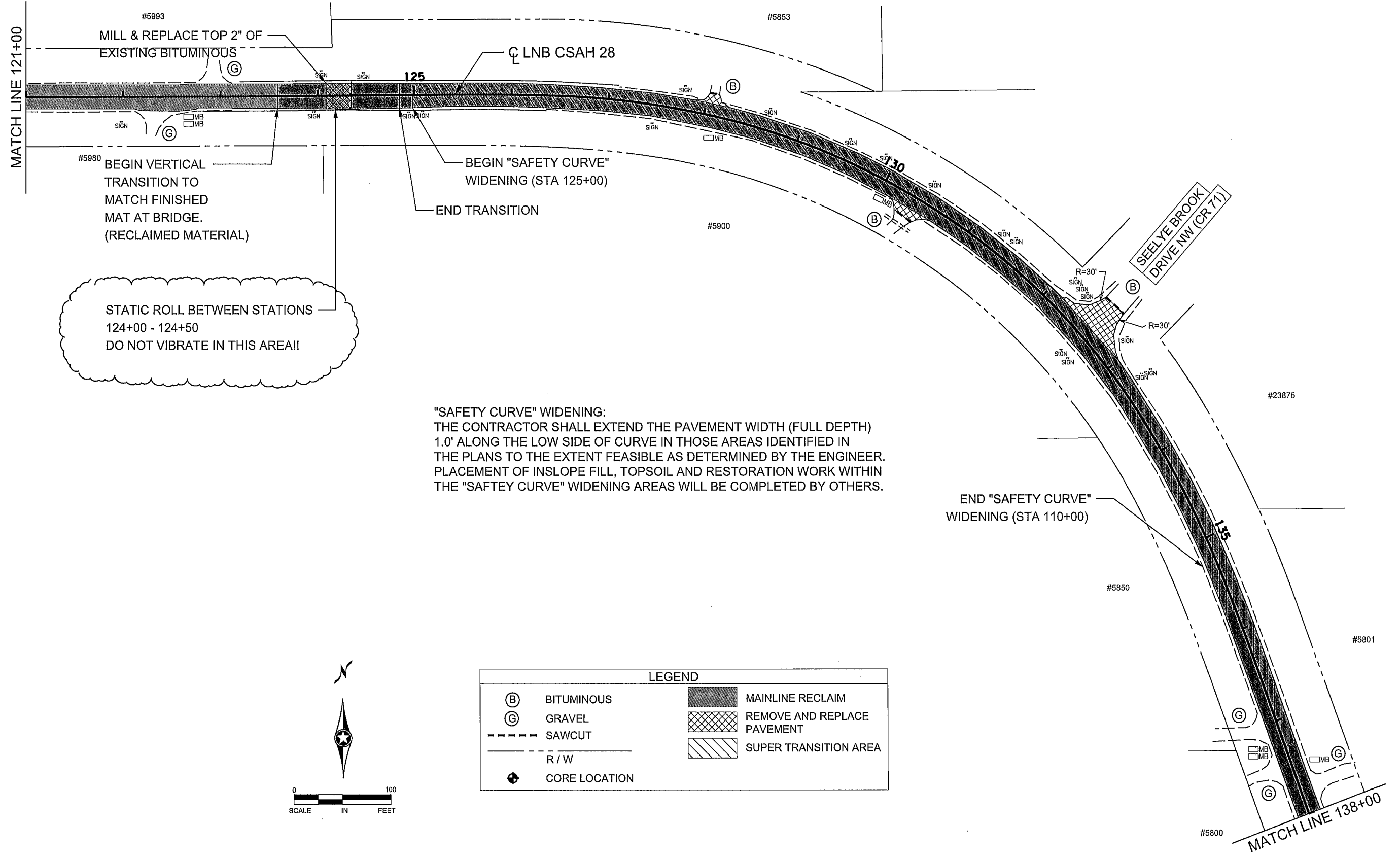
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 DESIGN BY: SRK DATE: 04/12/2018
 CHECKED BY: HG DATE: 04/12/2018



STATE AID PROJECT 002-628-007

CONSTRUCTION PLAN
 STA 92+00 TO 121+00
 Sheet 10 of 20 Sheets

sphaas



#5993
MILL & REPLACE TOP 2" OF
EXISTING BITUMINOUS

CL LNB CSAH 28

125

130

135

MATCH LINE 138+00

MATCH LINE 121+00

#5980
BEGIN VERTICAL
TRANSITION TO
MATCH FINISHED
MAT AT BRIDGE.
(RECLAIMED MATERIAL)

BEGIN "SAFETY CURVE"
WIDENING (STA 125+00)

END TRANSITION

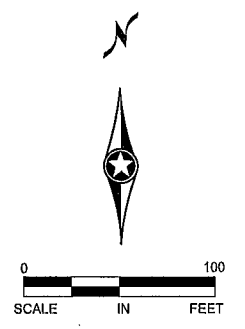
END "SAFETY CURVE"
WIDENING (STA 110+00)

STATIC ROLL BETWEEN STATIONS
124+00 - 124+50
DO NOT VIBRATE IN THIS AREA!!

"SAFETY CURVE" WIDENING:
THE CONTRACTOR SHALL EXTEND THE PAVEMENT WIDTH (FULL DEPTH)
1.0' ALONG THE LOW SIDE OF CURVE IN THOSE AREAS IDENTIFIED IN
THE PLANS TO THE EXTENT FEASIBLE AS DETERMINED BY THE ENGINEER.
PLACEMENT OF INSLOPE FILL, TOPSOIL AND RESTORATION WORK WITHIN
THE "SAFETY CURVE" WIDENING AREAS WILL BE COMPLETED BY OTHERS.

LEGEND

(B)	BITUMINOUS	[Hatched Box]	MAINLINE RECLAIM
(G)	GRAVEL	[Cross-hatched Box]	REMOVE AND REPLACE PAVEMENT
- - - -	SAWCUT	[Diagonal Hatched Box]	SUPER TRANSITION AREA
—	R / W		
+	CORE LOCATION		



NO	DATE	BY	CKD	APPR	REVISION	
	04/12/2018					10:43:49 AM

NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

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PRINT NAME: JOSEPH J. MACPHERSON
SIGNATURE: *[Signature]*
DATE: 04/12/2018 LICENSE NO. 48732

DRAWN BY: SRK DATE: 04/12/2018
DESIGN BY: SRK DATE: 04/12/2018
CHECKED BY: HG DATE: 04/12/2018

ANOKA COUNTY
HIGHWAY DEPT.

STATE AID PROJECT 002-628-007

CONSTRUCTION PLAN
STA 121+00 TO 138+00
Sheet 11 of 20 Sheets

MATCH LINE 138+00

#5800

ⓐ

BEGIN "SAFETY CURVE"
WIDENING (STA 139+75)

ⓑ

#5775

ⓐ

#5770

#5701

1.45

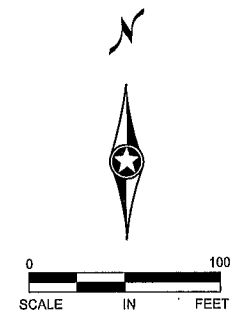
R=54'

R=44'

END "SAFETY CURVE"
WIDENING (STA 146+54)

END CONSTRUCTION
CP: 002-628-007
STATION: 146+54.00

BRIDGESTONE RD NW (CR 71)



LEGEND			
ⓑ	BITUMINOUS		MAINLINE RECLAIM
ⓐ	GRAVEL		REMOVE AND REPLACE PAVEMENT
- - -	SAWCUT		SUPER TRANSITION AREA
- - -	R / W		
⊕	CORE LOCATION		

"SAFETY CURVE" WIDENING:
 THE CONTRACTOR SHALL EXTEND THE PAVEMENT WIDTH (FULL DEPTH) 1.0' ALONG THE LOW SIDE OF CURVE IN THOSE AREAS IDENTIFIED IN THE PLANS TO THE EXTENT FEASIBLE AS DETERMINED BY THE ENGINEER. PLACEMENT OF INSLOPE FILL, TOPSOIL AND RESTORATION WORK WITHIN THE "SAFETY CURVE" WIDENING AREAS WILL BE COMPLETED BY OTHERS.

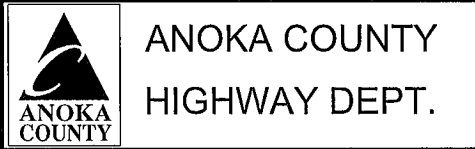
NO	DATE	BY	CHKD	APPR	REVISION	TIME

NAME: P:\18-01-00\CSAH_28_(NacreSt-SeelyeBrookDr)\Base\PROPOSED\PROPOSED.dgn

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 SIGNATURE:
 DATE: 04/12/2018 LICENSE NO. 46732

DRAWN BY SRK DATE 04/12/2018
 DESIGN BY SRK DATE 04/12/2018
 CHECKED BY HG DATE 04/12/2018



STATE AID PROJECT 002-628-007

CONSTRUCTION PLAN
 STA 138+00 TO 146+54
 Sheet 12 of 20 Sheets

PERMANENT PAVEMENT MARKING PLAN
NOTES AND GUIDELINES

GENERAL INFORMATION:

THE ENGINEER'S INVOLVEMENT IN THE APPLICATION OF THE MATERIAL SHALL BE LIMITED TO FIELD CONSULTATION AND INSPECTION. ANOKA COUNTY HIGHWAY DEPARTMENT WILL PLACE NECESSARY "SPOTTING" AT APPROPRIATE POINTS TO PROVIDE HORIZONTAL CONTROL FOR STRIPING AND TO DETERMINE NECESSARY STARTING AND CUTOFF POINTS, LONGITUDINAL JOINTS, PAVEMENT EDGES AND EXISTING MARKINGS MAY SERVE AS HORIZONTAL CONTROL WHEN SO DIRECTED.

EDGE LINES AND LANE LINES ARE TO BE BROKEN ONLY AT INTERSECTIONS WITH PUBLIC ROADS AND AT PRIVATE ENTRANCES IF THEY ARE CONTROLLED BY A YIELD SIGN, STOP SIGN OR TRAFFIC SIGNAL. THE BREAK POINT IS TO BE AT THE START OF THE RADIUS FOR THE INTERSECTION OR AT MARKED STOP LINES OR CROSSWALKS.

A TOLERANCE OF 1/4 INCH UNDER OR 1/4 INCH OVER THE SPECIFIED WIDTH WILL BE ALLOWED FOR STRIPING PROVIDED THE VARIATION IS GRADUAL AND DOES NOT DETRACT FROM THE GENERAL APPEARANCE. BROKEN LINE SEGMENTS MAY VARY UP TO ONE-HALF FOOT FROM THE SPECIFIED LENGTHS PROVIDED THE OVER AND UNDER VARIATIONS ARE REASONABLY COMPENSATORY. ALIGNMENT DEVIATIONS FROM THE CONTROL GUIDE SHALL NOT EXCEED 1 INCH. MATERIAL SHALL NOT BE APPLIED OVER LONGITUDINAL JOINTS, ESTABLISHMENT OF APPLICATION TOLERANCES SHALL NOT RELIEVE THE CONTRACTOR OF THEIR RESPONSIBILITY TO COMPLY AS CLOSELY AS PRACTICABLE WITH THE PLANNED DIMENSIONS.

EPOXY:

THE ROAD SURFACE SHALL BE CLEANED AT THE DIRECTION OF THE ENGINEER JUST PRIOR TO APPLICATION. PAVEMENT CLEANING SHALL CONSIST OF AT LEAST BRUSHING WITH A ROTARY BROOM (NON-METALLIC) OR AS RECOMMENDED BY THE MATERIAL MANUFACTURER AND ACCEPTABLE TO THE ENGINEER. NEW PORTLAND CEMENT CONCRETE SURFACES SHALL BE SANDBLAST CLEANED TO REMOVE ANY SURFACE TREATMENT AND/OR LAITANCE ON LOW SPEED (SPEED LIMIT 35 MPH OR LESS) URBAN PORTLAND CEMENT CONCRETE ROADWAYS. SANDBLAST CLEANING SHALL BE USED FOR ALL EPOXY PAVEMENT MARKINGS.

THE EPOXY MARKING APPLICATION SHALL IMMEDIATELY FOLLOW THE PAVEMENT CLEANING. GLASS BEADS SHALL BE APPLIED IMMEDIATELY AFTER APPLICATION OF THE EPOXY RESIN LINE TO PROVIDE AN IMMEDIATE NO-TRACK SYSTEM.

AN EPOXY RESIN LINE 4" WIDE AND 15 MILL THICKNESS (WET), REQUIRES AN APPLICATION RATE OF ONE (1) GALLON OF COMPONENTS FOR 320 FEET OF LINE. GLASS BEADS SHALL BE APPLIED AT A POUND PER GALLON RATE SUFFICIENT TO ACHIEVE AN ACCEPTABLE NO-TRACK SYSTEM.

OPERATIONS SHALL BE CONDUCTED ONLY WHEN THE ROAD PAVEMENT SURFACE TEMPERATURES ARE 50 DEGREES FAHRENHEIT OR GREATER.

PERMANENT PAVEMENT MARKINGS SHALL NOT BE PLACED OVER TEMPORARY TAPE MARKINGS.

PREFORMED THERMOPLASTIC:

THE PREFORMED THERMOPLASTIC MARKINGS SHALL BE APPLIED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS ON CLEAN AND DRY SURFACES. SEE SPECIAL PROVISIONS FOR PREFORMED THERMOPLASTIC MARKING SPECIFICATIONS.

PAINT:

AT THE TIME OF APPLYING THE MARKING MATERIAL, THE APPLICATION AREA SHALL BE FREE OF CONTAMINATION. THE CONTRACTOR SHALL CLEAN THE ROADWAY SURFACE PRIOR TO THE LINE APPLICATION IN A MANNER AND TO THE EXTENT REQUIRED BY THE ENGINEER.

GLASS BEADS SHALL BE APPLIED IMMEDIATELY AFTER APPLICATION OF THE PAINT LINE.

EXCEPT WHEN USED AS A TEMPORARY MARKING, PAVEMENT MARKINGS SHALL ONLY BE APPLIED IN SEASONABLE WEATHER WHEN AIR TEMPERATURE IS 50 DEGREES FARHENHEIT OR HIGHER AND SHALL NOT BE APPLIED WHEN THE WIND OR OTHER CONDITIONS CAUSE A FILM OR DUST TO BE DEPOSITED ON THE PAVEMENT SURFACE AFTER CLEANING AND BEFORE THE MARKING MATERIAL CAN BE APPLIED.

THE FILLING OF TANKS, POURING OF MATERIALS OR CLEANING OF EQUIPMENT SHALL NOT BE PERFORMED ON UNPROTECTED PAVEMENT SURFACES UNLESS ADEQUATE PROVISIONS ARE MADE TO PREVENT SPILLAGE OF MATERIAL.

PERMANENT MARKING QUANTITIES		
ITEM	UNIT	TOTAL QUANTITY
4" SOLID LINE WHITE - EPOXY PAINT	LIN FT	27672
4" SOLID LINE YELLOW - EPOXY PAINT	LIN FT	4782
4" BROKEN LINE YELLOW - EPOXY PAINT	LIN FT	1370
4" DOUBLE SOLID LINE YELLOW - EPOXY PAINT	LIN FT	6914

SYMBOLS & MATERIALS LEGEND

■ CROSSWALK BLOCK WHITE PREFORMED THERMOPLASTIC

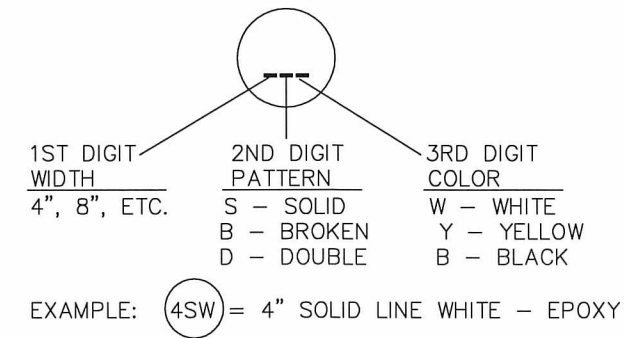
← PAVEMENT MESSAGE (LEFT ARROW) PREFORMED THERMOPLASTIC

STRIPING KEY

○ CIRCLE - EPOXY □ SQUARE PREFORMED THERMOPLASTIC

△ TRIANGLE - PAINT

⬠ PENTAGON - REMOVABLE PREFORMED PLASTIC MARKING



NO	DATE	BY	CKD	APPR	REVISION

NAME: P:\16-01-00\CR 60\Base\TRAFFIC\Perm pvmt mrkg guide notes_guidelines.dwg

I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.

PRINT NAME: DOUGLAS W. FISCHER

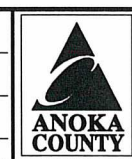
SIGNATURE: *[Signature]*

DATE: 4/18/18 LICENSE NO. 20235

DRAWN BY: RLB DATE: 1/22/18

DESIGN BY: RLB DATE: 1/22/18

CHECKED BY: JR DATE: 1/22/18



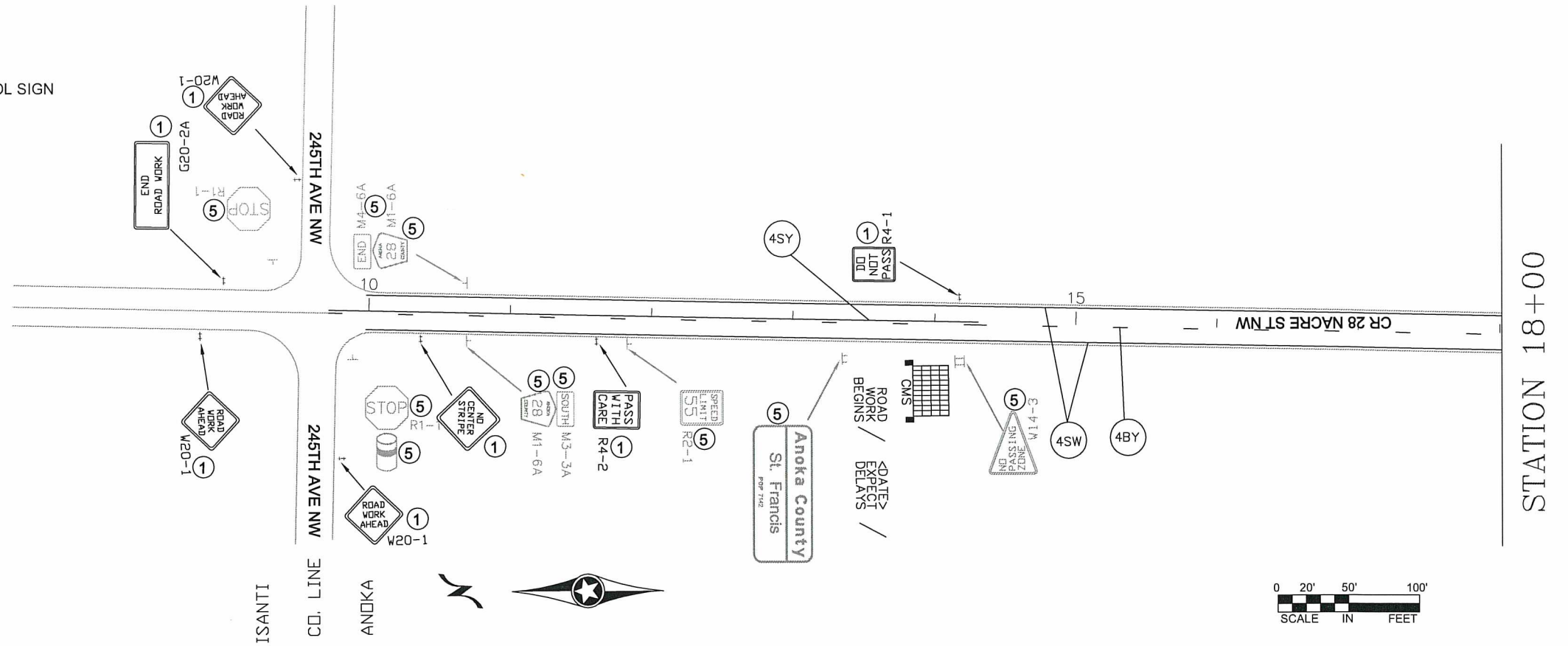
ANOKA COUNTY
HIGHWAY DEPT.

STATE PROJECT NO. _____
STATE AID PROJECT NO. 002-628-007
STATE AID PROJECT NO. _____
COUNTY PROJECT NO. 18-18-28

PERMANENT MARKING
TABULATION

Sheet 13 of 20 Sheets

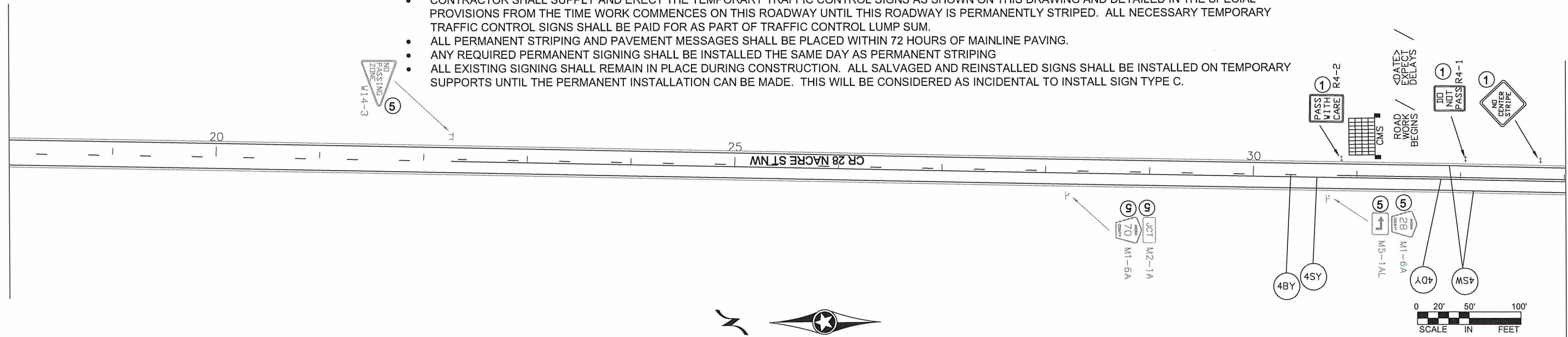
- SIGN NOTES:
- ① TEMPORARY TRAFFIC CONTROL SIGN
 - ② F & I PERMANENT SIGN
 - ③ SALVAGE PERMANENT SIGN
 - ④ RE-INSTALL PERMANENT SIGN
 - ⑤ RETAIN INPLACE SIGN



NOTES:

- ALL TRAFFIC CONTROL DEVICES SHALL CONFORM AND BE PLACED IN ACCORDANCE TO THE "MINNESOTA MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" (MN MUTCD), INCLUDING PART VI, "FIELD MANUAL FOR TEMPORARY TRAFFIC CONTROL ZONE LAYOUTS".
- CONTRACTOR SHALL COMPLY WITH THE LONGITUDINAL DROP-OFF GUIDELINES AS PER THE FIELD MANUAL.
- LOCATIONS OF PAVEMENT MARKINGS ARE APPROXIMATE. EXACT LOCATIONS WILL BE DETERMINED IN THE FIELD BY THE ENGINEER.
- CONTRACTOR SHALL SUPPLY AND INSTALL THE PORTABLE CHANGEABLE MESSAGE SIGN (CMS) A MINIMUM OF SEVEN DAYS PRIOR TO ACTUAL COMMENCEMENT OF ROAD WORK, TO A LOCATION AS SPECIFIED BY THE ENGINEER. SIGNS TO BE REMOVED WHEN ROAD WORK BEGINS. PAYMENT SHALL BE MADE AS PER ITEM 2563.613 PORTABLE CHANGEABLE MESSAGE SIGN BY THE UNIT/DAY.
- CONTRACTOR SHALL SUPPLY AND ERECT THE TEMPORARY TRAFFIC CONTROL SIGNS AS SHOWN ON THIS DRAWING AND DETAILED IN THE SPECIAL PROVISIONS FROM THE TIME WORK COMMENCES ON THIS ROADWAY UNTIL THIS ROADWAY IS PERMANENTLY STRIPED. ALL NECESSARY TEMPORARY TRAFFIC CONTROL SIGNS SHALL BE PAID FOR AS PART OF TRAFFIC CONTROL LUMP SUM.
- ALL PERMANENT STRIPING AND PAVEMENT MESSAGES SHALL BE PLACED WITHIN 72 HOURS OF MAINLINE PAVING.
- ANY REQUIRED PERMANENT SIGNING SHALL BE INSTALLED THE SAME DAY AS PERMANENT STRIPING
- ALL EXISTING SIGNING SHALL REMAIN IN PLACE DURING CONSTRUCTION. ALL SALVAGED AND REINSTALLED SIGNS SHALL BE INSTALLED ON TEMPORARY SUPPORTS UNTIL THE PERMANENT INSTALLATION CAN BE MADE. THIS WILL BE CONSIDERED AS INCIDENTAL TO INSTALL SIGN TYPE C.

STATION 18+00



STATION 33+00

NO	DATE	BY	CKD	APPR	REVISION

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PRINT NAME: DOUGLAS W. FISCHER

SIGNATURE: *[Signature]*

DATE: 4/10/18 REG. NO. 20235

DRAWN BY: RLB DATE: 1/22/18

DESIGN BY: RLB DATE: 1/22/18

CHECKED BY: JR DATE: 1/22/18



ANOKA COUNTY
HIGHWAY DEPT.

STATE PROJECT NO. _____

STATE AID PROJECT NO. 002-628-007

STATE AID PROJECT NO. _____

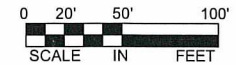
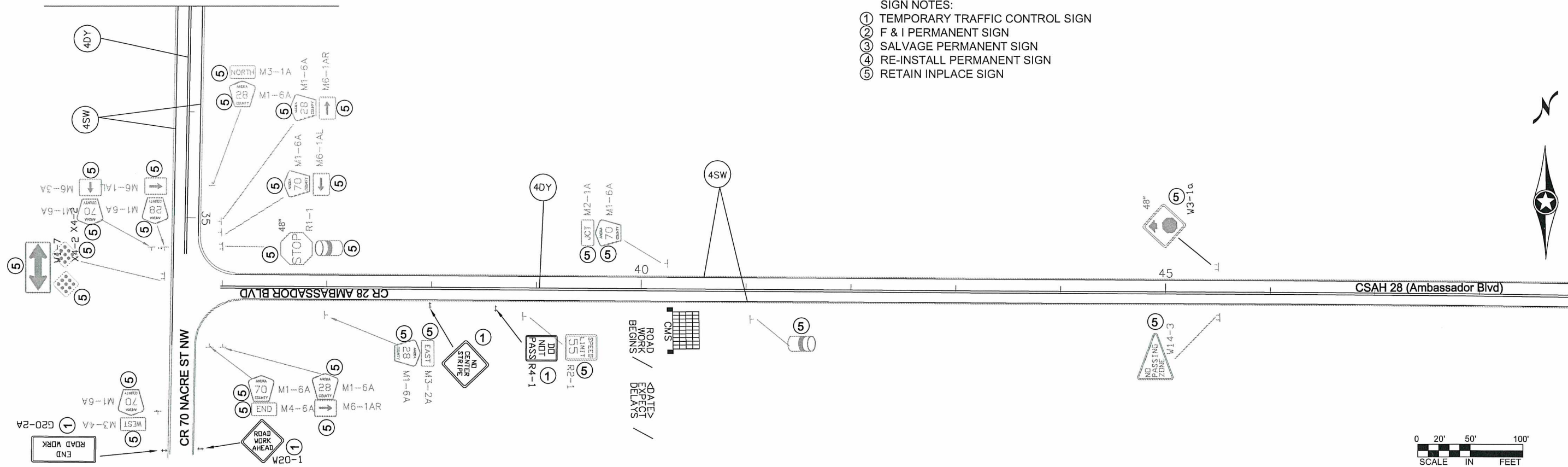
COUNTY PROJECT NO. 18-18-28

TEMPORARY SIGNING,
PERMANENT SIGNING
AND STRIPING

Sheet 14 of 20 Sheets

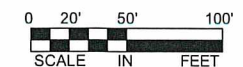
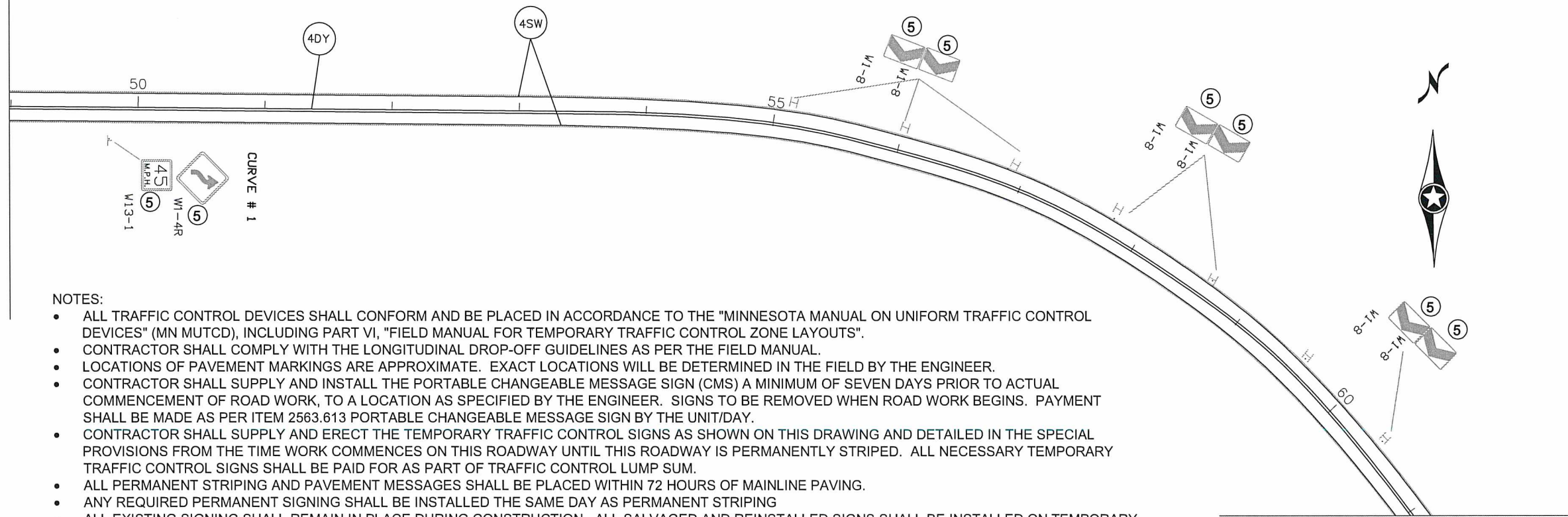
STATION 33+00

- SIGN NOTES:
- ① TEMPORARY TRAFFIC CONTROL SIGN
 - ② F & I PERMANENT SIGN
 - ③ SALVAGE PERMANENT SIGN
 - ④ RE-INSTALL PERMANENT SIGN
 - ⑤ RETAIN INPLACE SIGN



STATION 49+00

STATION 49+00



NOTES:

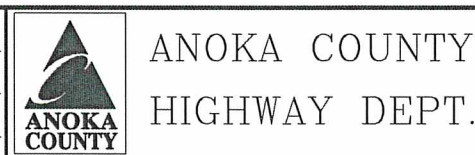
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STATION 62+00

NO	DATE	BY	CKD	APPR	REVISION

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 PRINT NAME: DOUGLAS W. FISCHER
 SIGNATURE: *[Signature]*
 DATE: 4/15/18 REG. NO. 20235

DRAWN BY: RLB DATE: 1/22/18
 DESIGN BY: RLB DATE: 1/22/18
 CHECKED BY: JR DATE: 1/22/18



STATE PROJECT NO. _____
 STATE AID PROJECT NO. 002-628-007
 STATE AID PROJECT NO. _____
 COUNTY PROJECT NO. 18-18-28

TEMPORARY SIGNING,
 PERMANENT SIGNING
 AND STRIPING
 Sheet 15 of 20 Sheets

STATION 74+00

SIGN NOTES:
 ① TEMPORARY TRAFFIC CONTROL SIGN
 ② F & I PERMANENT SIGN
 ③ SALVAGE PERMANENT SIGN
 ④ RE-INSTALL PERMANENT SIGN
 ⑤ RETAIN INPLACE SIGN

STATION 62+00

STATION 74+00

NOTES:

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NO	DATE	BY	CKD	APPR	REVISION

NAME: P:\16-01-00\CR 60\base\Traffic\Signing_Striping.dwg

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PRINT NAME: DOUGLAS W. FISCHER

SIGNATURE: *[Signature]*

DATE: 4/18/18 REG. NO. 20235

DRAWN BY: RLB DATE: 1/22/18

DESIGN BY: RLB DATE: 1/22/18

CHECKED BY: JR DATE: 1/22/18

ANOKA COUNTY
HIGHWAY DEPT.

STATE PROJECT NO. _____

STATE AID PROJECT NO. 002-628-007

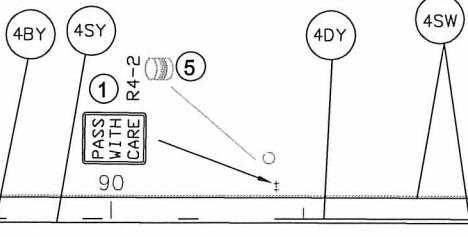
STATE AID PROJECT NO. _____

COUNTY PROJECT NO. 18-18-28

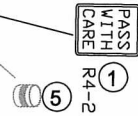
TEMPORARY SIGNING,
PERMANENT SIGNING
AND STRIPING

Sheet 16 of 20 Sheets

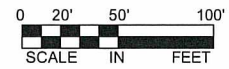
STATION 89+00



90 95 100
CSAH 28 (Ambassador Blvd)

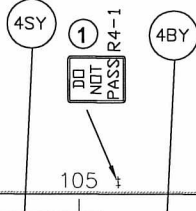


- SIGN NOTES:
- ① TEMPORARY TRAFFIC CONTROL SIGN
 - ② F & I PERMANENT SIGN
 - ③ SALVAGE PERMANENT SIGN
 - ④ RE-INSTALL PERMANENT SIGN
 - ⑤ RETAIN INPLACE SIGN

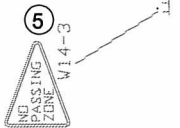


STATION 104+00

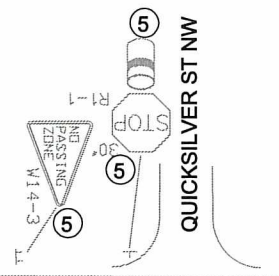
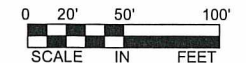
STATION 104+00



105 110 115
CSAH 28 (Ambassador Blvd)



- NOTES:
- ALL TRAFFIC CONTROL DEVICES SHALL CONFORM AND BE PLACED IN ACCORDANCE TO THE "MINNESOTA MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" (MN MUTCD), INCLUDING PART VI, "FIELD MANUAL FOR TEMPORARY TRAFFIC CONTROL ZONE LAYOUTS".
 - CONTRACTOR SHALL COMPLY WITH THE LONGITUDINAL DROP-OFF GUIDELINES AS PER THE FIELD MANUAL.
 - LOCATIONS OF PAVEMENT MARKINGS ARE APPROXIMATE. EXACT LOCATIONS WILL BE DETERMINED IN THE FIELD BY THE ENGINEER.
 - CONTRACTOR SHALL SUPPLY AND INSTALL THE PORTABLE CHANGEABLE MESSAGE SIGN (CMS) A MINIMUM OF SEVEN DAYS PRIOR TO ACTUAL COMMENCEMENT OF ROAD WORK, TO A LOCATION AS SPECIFIED BY THE ENGINEER. SIGNS TO BE REMOVED WHEN ROAD WORK BEGINS. PAYMENT SHALL BE MADE AS PER ITEM 2563.613 PORTABLE CHANGEABLE MESSAGE SIGN BY THE UNIT/DAY.
 - CONTRACTOR SHALL SUPPLY AND ERECT THE TEMPORARY TRAFFIC CONTROL SIGNS AS SHOWN ON THIS DRAWING AND DETAILED IN THE SPECIAL PROVISIONS FROM THE TIME WORK COMMENCES ON THIS ROADWAY UNTIL THIS ROADWAY IS PERMANENTLY STRIPED. ALL NECESSARY TEMPORARY TRAFFIC CONTROL SIGNS SHALL BE PAID FOR AS PART OF TRAFFIC CONTROL LUMP SUM.
 - ALL PERMANENT STRIPING AND PAVEMENT MESSAGES SHALL BE PLACED WITHIN 72 HOURS OF MAINLINE PAVING.
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 - ALL EXISTING SIGNING SHALL REMAIN IN PLACE DURING CONSTRUCTION. ALL SALVAGED AND REINSTALLED SIGNS SHALL BE INSTALLED ON TEMPORARY SUPPORTS UNTIL THE PERMANENT INSTALLATION CAN BE MADE. THIS WILL BE CONSIDERED AS INCIDENTAL TO INSTALL SIGN TYPE C.



STATION 119+00

I HEREBY CERTIFY THAT THIS PLAN WAS PREPARED BY ME OR UNDER MY DIRECT SUPERVISION AND THAT I AM A DULY REGISTERED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA.
 PRINT NAME: DOUGLAS W. FISCHER
 SIGNATURE: *[Signature]*
 DATE: 4/18/18 REG. NO. 20235

DRAWN BY: RLB DATE: 1/22/18
 DESIGN BY: RLB DATE: 1/22/18
 CHECKED BY: JR DATE: 1/22/18



ANOKA COUNTY
HIGHWAY DEPT.

STATE PROJECT NO. _____
 STATE AID PROJECT NO. 002-628-007
 STATE AID PROJECT NO. _____
 COUNTY PROJECT NO. 18-18-28

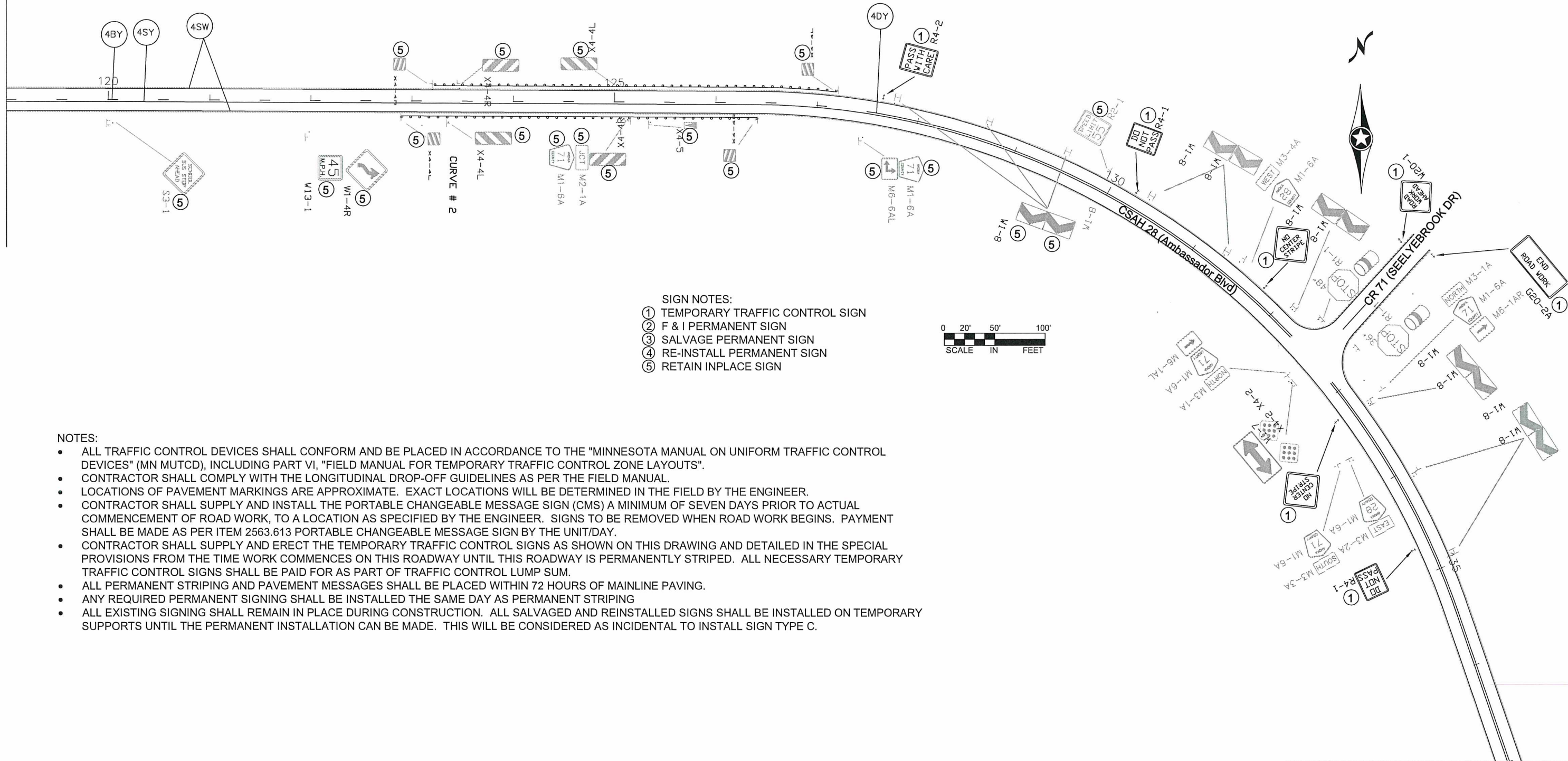
TEMPORARY SIGNING,
PERMANENT SIGNING
AND STRIPING

Sheet 17 of 20 Sheets

NO	DATE	BY	CKD	APPR	REVISION

NAME: P:\16-01-00\CR 60\base\Traffic\Signing_Striping.dwg

STATION 119+00



- SIGN NOTES:**
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 - ③ SALVAGE PERMANENT SIGN
 - ④ RE-INSTALL PERMANENT SIGN
 - ⑤ RETAIN INPLACE SIGN



NOTES:

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STATION 137+00

NO	DATE	BY	CKD	APPR	REVISION

NAME: P:\16-01-00\CR 60\base\Traffic\Signing_Striping.dwg

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PRINT NAME: DOUGLAS W. FISCHER

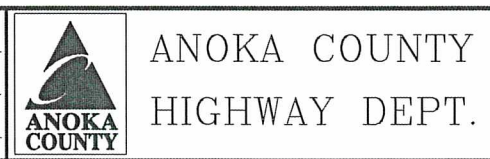
SIGNATURE: *[Signature]*

DATE: 4/18/18 REG. NO. 20235

DRAWN BY: RLB DATE: 1/22/18

DESIGN BY: RLB DATE: 1/22/18

CHECKED BY: JR DATE: 1/22/18



STATE PROJECT NO. _____

STATE AID PROJECT NO. 002-628-007

STATE AID PROJECT NO. _____

COUNTY PROJECT NO. 18-18-28

TEMPORARY SIGNING,
PERMANENT SIGNING
AND STRIPING

Sheet 18 of 20 Sheets

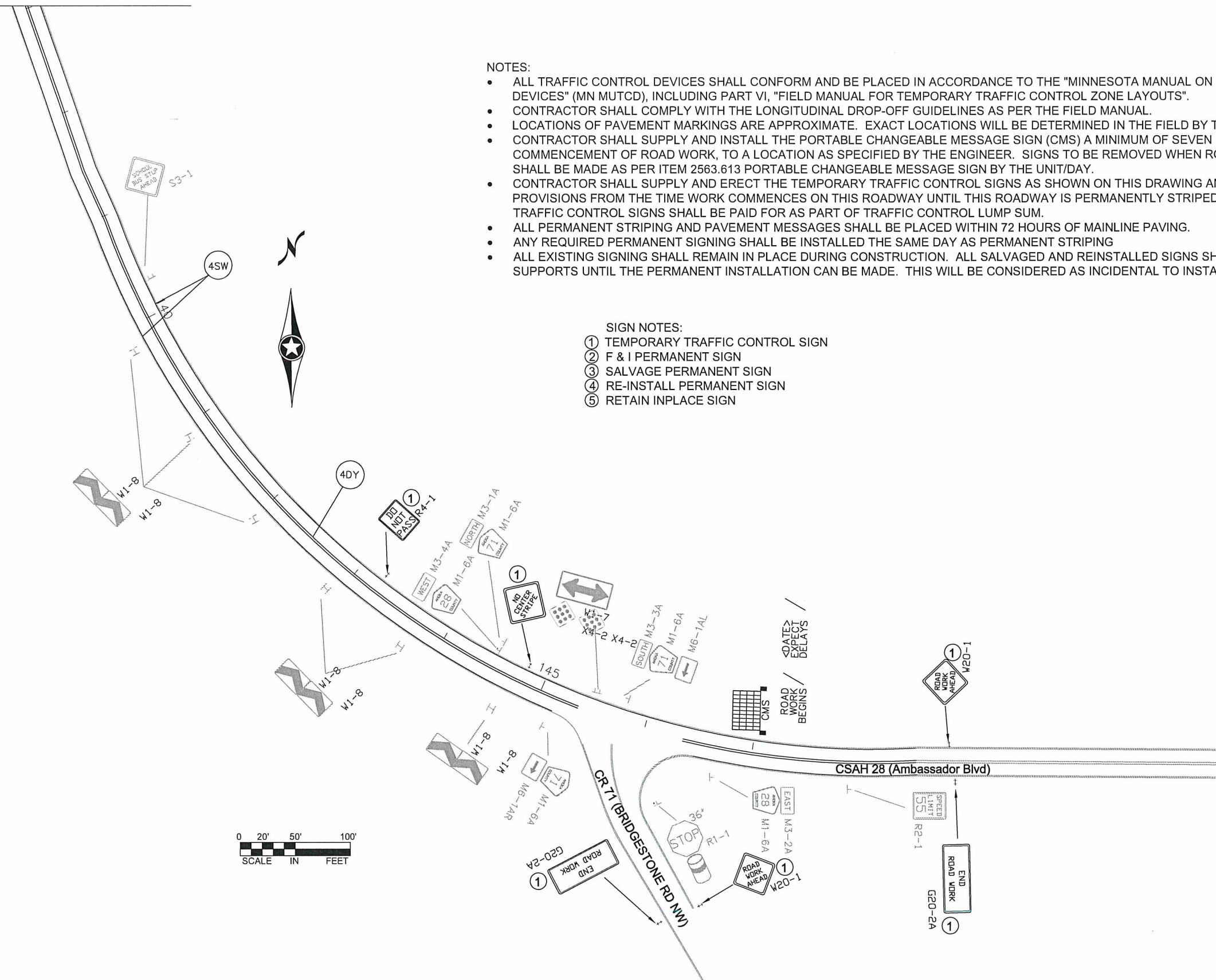
STATION 137+00

NOTES:

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SIGN NOTES:

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- ② F & I PERMANENT SIGN
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NO	DATE	BY	CKD	APPR	REVISION

NAME: P:\16-01-00\CR 60\base\Traffic\Signing_Striping.dwg

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PRINT NAME: **DOUGLAS W. FISCHER**

SIGNATURE: *[Signature]*

DATE: **4/27/18** REG. NO. **20235**

DRAWN BY: **RLB** DATE: **1/22/18**

DESIGN BY: **RLB** DATE: **1/22/18**

CHECKED BY: **JR** DATE: **1/22/18**



ANOKA COUNTY
HIGHWAY DEPT.

STATE PROJECT NO. _____

STATE AID PROJECT NO. **002-628-007**

STATE AID PROJECT NO. _____

COUNTY PROJECT NO. **18-18-28**

TEMPORARY SIGNING,
PERMANENT SIGNING
AND STRIPING

Sheet **19** of **20** Sheets

TEMPORARY TRAFFIC CONTROL SIGNS						
M.U.T.C.D. CODE	SIZE	PANEL AREA FT. ²	INSERT	QUANTITY	No. POST	MOUNTING HEIGHT TO PAVEMENT EDGE FT.
W8-12	48" x 48"	16.00		6	2	7.0'
R4-1	24" x 30"	5.00		10	1	7.0'
R4-2	24" x 30"	5.00		6	1	7.0'
G20-2A	48" x 24"	8.00		5	2	7.0'
W8-1A	48" x 48"	16.00		AS NEEDED		
W8-1A	48" x 48"	16.00		AS NEEDED		
W8-8	48" x 48"	16.00		AS NEEDED		
W8-9	48" x 48"	16.00		AS NEEDED		
	48" x 48"	16.00		AS NEEDED		
W8-11	48" x 48"	16.00		AS NEEDED		
W20-1	48" x 48"	16.00		AS NEEDED (ESTIMATED 7)		
CMS sign to be installed a minimum of ten days prior to actual commencement of road work. Signs to be removed when road work begins.				4		

NOTES:

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CHANGEABLE MESSAGE BOARD - MESSAGE SEQUENCE LAYOUT

		R	O	A	D		
		W	O	R	K		
		B	E	G	I	N	S

	<	D	A	T	E	>	
	E	X	P	E	C	T	
	D	E	L	A	Y	S	

CMS sign to be installed a minimum of ten days prior to actual commencement of road work. Signs to be removed when road work begins.

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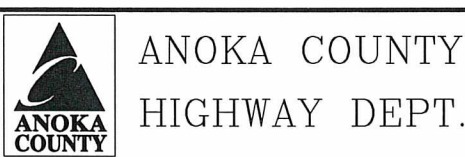
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COUNTY PROJECT NO. 18-18-28

TRAFFIC CONTROL QUANTITY

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